



# Cat<sup>®</sup> 323

## Hydraulic Excavator

***The Cat<sup>®</sup> 323 excavator has the speed, efficiency, and power for your heavy-duty applications requiring maximum productivity. You get built-in Cat GRADE with 2D, Grade Assist, and Payload as standard equipment right from the factory – boosting your operator efficiency by up to 45 percent. Combine these features with a new cab, longer maintenance intervals and reduced fuel consumption that lower maintenance costs by up to 15 percent and fuel consumption by up to 20 percent and you have an absolutely low-cost-per-unit-of-production excavator built for your heavy-duty applications.***

***Not all features available in all regions. Consult your Cat dealer for specific configurations available in your region.***

### High Performance with Lower Fuel Consumption

- Use up to 20 percent less fuel than the 323F excavator.
- Increase operating efficiency up to 45 percent with standard Cat Connect technologies that lower operator fatigue and your operating costs, including fuel consumption and daily maintenance.
- The C7.1 ACERT™ engine can run on biodiesel up to B20 and meets U.S. EPA Tier 4 Final and EU Stage IV emission standards with an aftertreatment system that requires no maintenance or downtime.
- The advanced hydraulic system provides the optimum balance of power and efficiency while giving you the control you need for precise digging requirements.
- Match the excavator to the job with power modes; let Smart mode automatically match engine and hydraulic power to digging conditions.
- Auxiliary hydraulic options give you the versatility to use a wide range of Cat attachments.
- Available SmartBoom™ lets the boom freely travel up and down without using any pump flow so operators can focus on stick and bucket work. The benefits are reduced operator stress and reduced fuel consumption.
- Don't let the temperature stop you from working. The excavator has a standard high-ambient temperature capability of 52° C (125° F) and cold start capability of -18° C (0° F). An optional -32° C (-25° F) cold start package is available.

### Boost Efficiency and Boost Productivity with Integrated Cat Connect Technologies

- Boost productivity up to 45 percent versus traditional grading with standard Cat GRADE with 2D system – includes indicate-only and laser capability.
  - Dig with guidance to depth, slope, and horizontal distance to grade.
  - The 2D system is upgradable to Cat GRADE with Advanced 2D or Cat GRADE with 3D.

- Standard Grade Assist:
  - Stay on grade – simply and effortlessly – with single-lever digging.
  - Set your desired bucket angle and let Bucket Assist automatically maintain the angle in sloping, leveling, fine grading, and trenching applications for easy, accurate, and fast jobs.
  - Keep the tracks on ground in lifting and hard digging with Boom Assist.
  - Automatically stop excavator swing at operator-defined set points in truck loading and trenching applications with Swing Assist, which will help you use less effort and consume less fuel.
- Standard Cat PAYLOAD on-board weighing system:
  - Achieve precise load targets and increase loading efficiency with on-the-go weighing and real-time estimates of your payload without swinging.
  - Track your daily productivity such as truck target weights and load/cycle counts.
  - Calibration can be performed in a matter of minutes.
  - Combine Payload with VisionLink<sup>®</sup> and remotely manage your production targets.
- Upgrade to optional Cat GRADE with Advanced 2D:
  - Create and edit grade designs with ease on a second high-resolution 254 mm (10 in) touchscreen monitor.
- Upgrade to optional Cat GRADE with 3D:
  - Create and edit designs with ease and see the front linkage's full range of motion on a second high-resolution 254 mm (10 in) touchscreen monitor.
  - Know the excavator's exact position relative to GPS and GLONASS systems.
  - The machine automatically compensates for excavator pitch and roll caused by sloping ground conditions.
- Standard Product Link™ provides location, machine hours, fuel usage, productivity, idle time, diagnostic codes, and other machine data on demand through VisionLink online interface, helping you improve job site efficiency with lower operating costs.



# Cat® 323 Hydraulic Excavator

## Work in Comfort in the All-New Cab

- Choose between Deluxe and Premium cabs – both with automatic climate control.
- The Deluxe seat is heated and air adjustable.
- The Premium seat is heated and cooled and adjusts automatically.
- Get in and out of the cab easier using the tip-up left console.
- Advanced viscous mounts reduce cab vibration up to 50 percent over previous excavator models.
- Control the excavator comfortably with easy-to-reach controls all located in front of you.
- Stow your gear with plenty of in-cab storage beneath and behind the seat, overhead, and in the consoles. A cup holder, document holder, bottle holder, and coat hook are also provided.
- Use the standard radio's USB ports and Bluetooth® technology to connect personal devices and make hands-free calls.

## Simple to Operate

- Start the engine with a push button; use a Bluetooth key fob, smartphone app, or the unique Operator ID function.
- Program each joystick button, including response and pattern, using Operator ID; it will also remember climate control fan and radio settings.
- Navigate quickly on the standard high-resolution 203 mm (8 in) touchscreen monitor, or with the optional 254 mm (10 in) touchscreen monitor, or with the aid of the jog dial control.
- A second 254 mm (10 in) monitor is available for the advanced grade control.
- Not sure how a function works or how to maintain the excavator? Always have the operator's manual at your fingertips in the touchscreen monitor.

## Maintenance

- Expect up to 15 percent less maintenance cost than the 320E. (Savings calculated over 12,000 machine hours.)
- Do all daily maintenance at ground level.
- Check engine oil level quickly and safely with the new ground-level engine oil dipstick; fill and check engine oil on top of the machine with a conveniently located second dipstick.
- Track your excavator's filter life and maintenance intervals via the in-cab monitor.

- Do no required maintenance on the Cat Clean Emissions Module.
- Change all fuel filters at a synchronized 500 hours.
- Expect the new air intake filter with precleaner to last up to 1,000 hours – a 100 percent increase over the previous filter.
- The new hydraulic oil filter provides improved filtration performance, anti-drain valves to keep oil clean when the filter is replaced, and longer life with a 3,000 hour replacement interval – 50 percent longer than previous filter designs.
- The new high-efficiency electric cooling fans only run when needed and reverse to keep cores free from debris.
- S-O-S<sup>SM</sup> ports are on ground level, simplifying maintenance and allowing for quick, easy extraction of fluid samples for analysis.

## Safety

- Work safely under structures or near traffic with the standard 2D E-fence feature integrated right out of the factory, which prevents any part of the excavator from moving outside operator-defined set points to avoid hazards and job site accidents.
- Access 100 percent of daily maintenance points from ground level – no need for you to climb on top of the excavator.
- The standard ROPS cab meets ISO 12117-2:2008 requirements.
- Enjoy great visibility into the trench, in each swing direction, and behind you with the help of smaller cab pillars, larger windows, and a flat engine hood design.
- The standard hydraulic lockout lever isolates all hydraulic and travel functions in the lowered position.
- Ground-level shut-off switch stops all fuel to the engine when activated and shuts down the machine.
- A rearview camera is standard, and a right-side-view camera is optional. Upgrade to 360° visibility and you'll easily visualize objects and personnel around the excavator in a single view.
- New right-hand service platform design provides easy, safe, and quick access to upper service platform; the service platform steps use anti-skid punch plate to prevent slipping.
- Available boom and stick lowering check valves prevent reverse flow, keeping your front linkage securely in place should the hydraulic system unexpectedly lose power.
- The handrails comply with ISO 2867:2011 requirements.
- The lower frame meets ISO 15818:2017 lifting and tie-down requirements.

## Standard and Optional Equipment

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional		Standard	Optional
<b>CAB</b>			<b>BOOM AND STICKS</b>		
ROPS, standard sound suppression (Deluxe only)	✓		5.7 m (18'8") reach boom, 2.9 m (9'6") stick	✓	
ROPS, advanced sound suppression (Premium only)	✓		5.7 m (18'8") HD reach boom, 2.9 m (9'6") HD stick		✓
Air-adjustable seat with heat (Deluxe only)	✓		<b>UNDERCARRIAGE AND STRUCTURES</b>		
Auto-adjustable seat with heat and air ventilation (Premium only)	✓		600 mm (24") triple grouser shoes		✓
High-resolution 203 mm (8 in) LCD touchscreen monitor	✓		700 mm (28") triple grouser shoes		✓
High-resolution 254 mm (10 in) LCD touchscreen monitor		✓	790 mm (31") triple grouser shoes	✓	
<b>CAT CONNECT TECHNOLOGY</b>			900 mm (35") triple grouser shoes		✓
Cat Product Link	✓		Tie-down points on base frame	✓	
Cat GRADE with 2D	✓		4200 kg (9,300 lb) counterweight		✓
Cat GRADE with Advanced 2D		✓	5400 kg (11,900 lb) counterweight	✓	
Cat GRADE with 3D		✓	<b>ELECTRICAL SYSTEM</b>		
Cat GRADE with Assist	✓		Two 1,000 CCA maintenance-free batteries	✓	
Cat PAYLOAD	✓		Programmable time-delay LED working lights	✓	
<b>ENGINE</b>			LED chassis light, left-hand/right-hand boom lights, cab lights	✓	
Three selectable power modes	✓		<b>SERVICE AND MAINTENANCE</b>		
Auto engine idle shutdown	✓		Sampling ports for Scheduled Oil Sampling (S-O-S)	✓	
52° C (125° F) high-ambient cooling capacity	✓		Ground-level and platform-level engine oil dipsticks	✓	
-32° C (-25° F) cold start capability		✓	Remote flash	✓	
Reversing electric cooling fans	✓		<b>SAFETY AND SECURITY</b>		
Biodiesel capability up to B20	✓		Rearview camera	✓	
<b>HYDRAULIC SYSTEM</b>			Right-hand-side camera	✓*	✓*
Boom and stick regeneration circuits	✓		Right-hand mirror	✓	
Boom and stick lowering check valves		✓	360° visibility		✓
Auto hydraulic warm up	✓		Ground-level engine shutoff switch	✓	
Auto two-speed travel	✓		Right-hand handrail and hand hold	✓	
Boom and stick drift reduction valve	✓		Signaling/warning horn	✓	
Hammer return filter circuit		✓			
Combined flow/high-pressure auxiliary circuit		✓			
Medium-pressure circuit		✓			
Quick coupler circuit for Cat Pin Grabber		✓			

\*Europe standard; other regions optional.

# Cat® 323 Hydraulic Excavator

## Technical Specifications

Engine		
Engine Model	Cat C7.1 ACERT	
Gross Power – ISO 14396/SAE J1995	122 kW	164 hp
Net Power – ISO 9249/SAE J1349	121 kW	162 hp
Engine RPM		
Operation	1,650 rpm	
Travel	1,800 rpm	
Bore	105 mm	4 in
Stroke	135 mm	5 in
Displacement	7 L	428 in <sup>3</sup>

Hydraulic System		
Main System – Maximum Flow (Implement)	429 L/min	113 gal/min
Maximum Pressure – Equipment – Normal	35 000 kPa	5,075 psi
Maximum Pressure – Equipment – Heavy Lift Mode	38 000 kPa	5,510 psi
Maximum Pressure – Travel	34 300 kPa	4,974 psi
Maximum Pressure – Swing	26 800 kPa	3,886 psi

Machine Weight		
Operating Weight	24 400 kg	53,793 lb
• 5.7 m (18'8") HD reach boom, 2.9 m (9'6") HD reach stick, 1.38 m <sup>3</sup> (1.81 yd <sup>3</sup> ) HD bucket, 600 mm (24") shoes, 4.2 mt (9,300 lb) counterweight.		

Service Refill Capacities		
Fuel Tank	345 L	86.6 gal
Cooling System	40 L	10.6 gal
Engine Oil	25 L	6.6 gal
Swing Drive (each)	7 L	1.8 gal
Final Drive (each)	6 L	1.6 gal
Hydraulic System (including tank)	240 L	63.4 gal
Hydraulic Tank	128 L	33.8 gal
DEF Tank	40 L	10.6 gal

Dimensions		
<b>Boom</b>	<b>Reach 5.7 m (18'8")</b>	
<b>Stick</b>	<b>Reach 2.9 m (9'6")</b>	
<b>Bucket</b>	<b>1.38 m<sup>3</sup> (1.81 yd<sup>3</sup>)</b>	
Shipping Height (top of cab)	2960 mm	9'9"
Handrail Height	2954 mm	9'8"
Shipping Length	9530 mm	31'3"
Tail Swing Radius	2830 mm	9'3"
Length to Center of Rollers	3650 mm	12'0"
Ground Clearance	470 mm	1'7"
Track Gauge	2380 mm	7'9"
Transport Width – 600 mm (24") shoes	2980 mm	9'9"
Counterweight Clearance	1050 mm	3'5"

Working Ranges and Forces		
<b>Boom</b>	<b>Reach 5.7 m (18'8")</b>	
<b>Stick</b>	<b>Reach 2.9 m (9'6")</b>	
<b>Bucket</b>	<b>1.38 m<sup>3</sup> (1.81 yd<sup>3</sup>)</b>	
Maximum Digging Depth	6730 mm	22'1"
Maximum Reach at Ground Level	9870 mm	32'5"
Maximum Cutting Height	9450 mm	31'0"
Maximum Loading Height	6480 mm	21'3"
Minimum Loading Height	2160 mm	7'1"
Maximum Depth Cut for 2440 mm (8'0") Level Bottom	6560 mm	21'6"
Maximum Vertical Wall Digging Depth	5740 mm	18'10"
Bucket Digging Force (ISO)	140 kN	31,473 lbf
Stick Digging Force (ISO)	107 kN	24,055 lbf
Bucket Digging Force (SAE)	124 kN	27,876 lbf
Stick Digging Force (SAE)	104 kN	23,380 lbf

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