# **326F L**

# Hydraulic Excavator 2017





Engine		
Engine Model	Cat® C7.1 AC	ERT™
Gross Power – SAE J1995	152 kW	204 hp
Net Power – SAE J1349	149 kW	200 hp

Drive		
Maximum Travel Speed	5.3 km/h	3.3 mph
Maximum Drawbar Pull	226 kN	50,807 lbf
Weight		
Operating Weight (ANZ)*	25 760 kg	56,790 lb
Operating Weight (ADSD-N)**	26 520 kg	58,470 lb

<sup>\*</sup>ANZ = Australia, New Zealand

<sup>\*\*</sup>ADSD-N = United States, Canada

#### Introduction

The 326F L is built to keep your production numbers high and your owning and operating costs low. The machine's C7.1 ACERT engine not only meets U.S. EPA Tier 4 Final and EU Stage IV emission standards, but it does so with all the power, fuel efficiency, and reliability you need to be successful.

Where the real power comes in is through Caterpillar unparalleled systems integration and state-of-the-art hydraulic system. You can literally move tons of material all day long with tremendous speed and precision. When you add a quiet operator environment that keeps you comfortable and productive, easy-to-reach service points that make routine maintenance simple and fast, and multiple Cat work tools that help you take on a variety of tasks with just one machine, you simply won't find a better, more efficient 26-ton excavator.

If productivity, comfort, versatility, and fuel efficiency are what you want, you need a 326F L in your fleet.

#### **Contents**

Operator Station	4
Engine	6
Hydraulics	8
Structures & Undercarriage	9
Front Linkage	10
Integrated Technologies	11
Attachments	12
Serviceability	14
Safety	15
Complete Customer Care	16
Sustainability	17
Specifications	18
Standard Equipment	34
Optional Equipment	35







### A Safe, Quiet Cab

The ROPS cab provides you with a safe working environment. It also contributes to your comfort because it's attached to a reinforced frame with special viscous mounts that limit vibration and unnecessary sound. Add in special roof lining and sealing and you have a cab that's as quiet inside as today's top pickup trucks.

### **Comfortable Seat Options**

The seat range includes air suspension, heated, and air cooled options. All seats include a reclining back, upper and lower slide adjustments, and height and tilt angle adjustments to meet your needs for maximum comfort.

### A Cool & Warm Environment

The automatic climate control system features multiple air outlets with filtered ventilation. Air flows on the floor, behind the seat, and in front of you to make your work in either hot or cold weather much more pleasant and productive.

#### **Controls Just For You**

The right and left joystick consoles can be adjusted to improve your comfort and productivity during the course of a day. Also, the right joystick features a button that will reduce engine speed when you are not working to help save fuel. Touch it once and speed reduces; touch it again and speed increases for normal operation.

### A Helpful Monitor

The LCD monitor is easy to see and navigate. Programmable in up to 44 languages to meet today's diverse workforce, the monitor clearly displays critical information you need to operate efficiently and effectively. Plus it projects the image from the standard rearview camera to help you see what's going on around you so you can stay safely focused on the job at hand.

### **Ample Storage & Auxiliary Power**

Storage spaces are located in the front, rear, and side consoles of the cab. A drink holder accommodates a large mug with handle, and a shelf behind the seat stores large lunch or toolboxes. Two 12-volt power supply sockets are conveniently located near the key storage areas for charging your electronic devices like an MP3 player, a cell phone, or a tablet.







# **Engine**

# Powerful and fuel efficient to meet your expectations



### **Proven Technology**

Every Tier 4 Final/Stage IV ACERT engine is equipped with a combination of proven electronic, fuel, air, and aftertreatment components. Applying these time-tested technologies lets us meet your high expectations for productivity, fuel efficiency, reliability, and service life. Following are the results you can expect:

- Improved fluid efficiency of up to 5% over Tier 4 Interim/Stage IIIB products, including Diesel Exhaust Fluid (DEF) consumption.
- High performance across a variety of applications.
- Enhanced reliability through commonality and simplicity of design.
- Maximized uptime and reduced cost with world-class Cat dealer support.
- Minimized impact on emission systems with no operator interaction required.
- Durability with long service life.
- Better fuel economy with minimized maintenance costs.
- Same great power and response.

### More Powerful, Reliable Engine Electronics

Cat Tier 4 Final/Stage IV engine electronics are more powerful and robust than ever. Features like an over-foam wiring harness enhance your experience and increase quality and reliability through the most demanding applications.

### **Next Generation Fuel Systems**

Injection timing precisely controls the fuel injection process, which provides more control of combustion for the cleanest, most efficient fuel burn.

To maximize your value, Caterpillar engineers specified fuel systems based on the power and performance demands for each engine. The high-pressure common rail fuel system with full electronic injection improves precision and control, reducing soot and boosting the engine's performance.

### **Innovative Air Management**

Cat Tier 4 Final/Stage IV engines feature innovative air management systems that optimize airflow and enhance power, efficiency, and reliability. A range of simple, reliable turbocharging solutions based on engine size and application allows us to match turbo performance to rated output for high productivity, excellent fuel efficiency, long life, and low operating costs for you.

### Cat NO<sub>x</sub> Reduction System

The Cat  $NO_x$  Reduction System captures and cools a small quantity of exhaust gas and then routes it back into the combustion chamber to drive down temperatures and reduce  $NO_x$  emissions. The result of more than a decade of Caterpillar engineering research into this technology is the most reliable system of its type.

### **Aftertreatment Technologies**

Caterpillar designed Tier 4 Interim/
Stage IIIB products with Tier 4 Final/
Stage IV standards in mind. By planning ahead, we minimized design changes to deliver the reliability and performance you demand. The aftertreatment solution utilized for Tier 4 Final/Stage IV products is the next evolutionary step for Cat engines with ACERT Technology. To meet the additional 80% reduction in NO<sub>x</sub> emissions required by Tier 4 Final/Stage IV emission standards, Caterpillar engineers only needed to add one new system to the already proven aftertreatment solution in use, Selective Catalytic Reduction (SCR).

### Diesel Exhaust Fluid (DEF)

Cat engines equipped with an SCR system inject DEF into the exhaust to reduce  $NO_x$  emissions. DEF is a precisely mixed solution of 32.5% high purity chemical grade urea and 67.5% de-ionized water. DEF used in Cat SCR systems must meet the requirements outlined in the International Organization for Standardization (ISO) standard 22241-1. ISO 22241-1 requirements are met by many brands of DEF, including those that carry the AdBlue or API certifications.

### **An Emissions Solution That Works**

The Cat C7.1 ACERT engine meets Tier 4 Final/Stage IV emission standards, and it does so without interrupting your job process. Simply turn the engine on and go to work. It will look for opportunities in your work cycle to regenerate itself, and it will give you plenty of power for the task at hand – all to help keep your owning and operating costs to an absolute minimum.

### **Fuel Savers That Add Up**

The 326F L consumes less fuel than the previous series model, and the automatic engine speed control contributes by lowering rpm when the machine doesn't need it for work. Automatic engine idle shutdown turns the engine off when it's been idling for more than a specified amount of time that you can set through the monitor. Plus you have a choice of three power modes - high power, standard power, and eco mode. Simply change between modes through the console switch panel to meet the work needs in front of you. Collectively, all of these benefits add up to reduced fuel consumption, reduced exhaust and sound emissions, reduced repair and maintenance costs, and increased engine life for you.

### A Cool Design For Any Temperature

A side-by-side cooling system allows you to put the machine to work in extremely hot and cold conditions. The system is completely separated from the engine compartment to reduce noise and heat. Plus it features easy-to-clean cores and an efficient variable-speed fan.

#### **Biodiesel Not A Problem**

The C7.1 ACERT engine can run on up to B20 biodiesel that meets ASTM 6751 standards – all to give you more potential fuel-saving flexibility.



### A Powerful, Efficient Design

When it comes to moving heavy material quickly and efficiently, you need hydraulic horsepower – the type of ground-breaking power the 326F L can deliver. Major hydraulic components like pumps and valves are located close together so shorter tubes and lines can be used. This design leads to less friction loss, reduced pressure drops, and more power to the ground for the work you need to get done.

# **Hydraulics**

Power to move your material with speed and precision

#### **Control Like No Other**

Controllability is one of the main attributes of Cat excavators, and one of the key contributors to this is the main control valve. The valve opens slowly when your range of joystick lever movement is small and opens rapidly when movement is high. It puts flow where you need it when you need it, which leads to smoother operation, greater efficiency, and lower fuel consumption.

### **Auxiliary Hydraulics For Added Versatility**

Auxiliary hydraulics give you greater tool versatility so you can take on more work with just one machine, and there are several options from which you can choose. A quick coupler circuit, for example, will allow you to switch from one tool to another in a matter of minutes — all from the comfort and convenience of the cab.



### **Boom & Stick Oil Re-Circulation For Added Efficiency**

The 326F L regenerates the flow of oil from the head end of the boom and stick cylinders to the rod end of the boom and stick cylinders during the work cycle to save energy and improve fuel efficiency. It's optimized for any dial speed setting you select, which results in less pressure loss for higher controllability, more productivity, and lower operating costs for you.







# **Structures & Undercarriage**

Made to work in your tough applications

### **Robust Frame**

The 326F L is a well-built machine designed to give you a very long service life.

The upper frame has mountings made specifically to support the heavy-duty cab; it is also reinforced around key areas that take on stress like the boom foot and skirt. Massive bolts are used to attach the track frames to the body, and additional bolts are used to increase the machine's digging force, which leads to more productivity for you.

### **Durable Undercarriage**

The 326F L undercarriage contributes significantly to its outstanding stability and durability. Track shoes, links, rollers, idlers, and final drives are all built with long-lasting, high-tensile-strength steel. Cat Grease Lubricated Track 2 (GLT2) track link protects moving parts by keeping water, debris, and dust out and grease sealed in, which delivers longer wear life and reduced noise when traveling. Optional guide guards help maintain track alignment to improve the machine's overall performance — whether you're traveling on a flat, heavy bed of rock or a steep, wet field of mud.

### **Counterweight Options**

Two counterweight options – 4.0 mt (4.4 t) and 6.75 mt (7.4 t) – are available. Both are built with thick steel plates and reinforced fabrications to make them less susceptible to damage, and both have curved surfaces that match the machine's sleek, smooth appearance along with integrated housings to help protect the standard rearview camera.

# **Front Linkage**

Options to take on your far-reaching and up-close tasks



### **Booms & Sticks**

The 326F L is offered with a range of booms and sticks. Each is built with internal baffle plates for added durability, and each undergoes ultrasound inspection to ensure weld quality and reliability. Large box-section structures with thick, multi-plate fabrications, castings, and forgings are used in high-stress areas such as the boom nose, boom foot, boom cylinder, and stick foot to improve durability. The boom nose pin is a captured flag design for enhanced durability.

### Two Types Available

There are two basic boom options available to meet your work needs: standard Reach and Super Long Reach.

#### Reach

Reach boom is designed to balance reach, digging force, and bucket capacity. It covers the vast majority of applications such as digging, loading, trenching, and working with hydraulic tools.

### **SLR = Super Long Reach**

This configuration offers reaches to 60 feet. It is perfectly suited for forming slopes and cleaning settlement tanks and ponds.

Sticks are matched to the boom you choose. Longer sticks are better when you need to dig deep or load trucks.

Shorter sticks provide greater breakout force and increase your productivity when using hydromechanical work tools.

Talk to your Cat dealer to pick the best front linkage for your specific line of work.

# **Integrated Technologies**

Monitor, manage, and enhance your job site operations





Cat Connect makes smart use of technology and services to improve your job site efficiency. Using the data from technologyequipped machines, you'll get more information and insight into your equipment and operations than ever before.

Cat Connect technologies offer improvements in these key areas:



EQUIPMENT

**Equipment Management –** increase uptime and reduce operating costs.



**Productivity** – monitor production and manage job site efficiency.



Safety - enhance job site awareness to keep your people and equipment safe.

### **LINK Technologies**

LINK technologies like Product Link™ wirelessly connect you to your equipment, giving you valuable insight into how your machine or fleet is performing. The system tracks location, hours, fuel usage, productivity, idle time, and diagnostic codes through the online VisionLink® interface so you can make timely, fact-based decisions to maximize efficiency, improve productivity, and lower operating costs.

### **GRADE Technologies**

GRADE technologies like Cat Grade Control Depth and Slope combine digital design data and in-cab guidance to help you work more productively and accurately with less rework. Real-time bucket tip positioning and cut and fill data on the standard cab monitor guide you to grade, saving money on fuel and materials. Easily upgrade to AccuGrade™ when 3D control is required.



### **Get The Most Out Of One Machine**

You can easily expand the performance of your machine by utilizing any of the variety of attachments offered by Cat Work Tools.

### **Change Jobs Quickly**

A quick coupler brings the ability to quickly change attachments and switch from job to job. The Cat Pin Grabber coupler is the secure way to decrease downtime and increase job site flexibility and overall productivity.

### Dig, Finish, Load & Compact

A wide range of buckets dig everything from top soil to harsh, abrasive material. For finishing and grading work, compact and shallow ditch cleaning buckets fit the need. A Cat compactor prepares the area for the next phase of construction.

### Mining, Demolition & Scrap

A hydraulic hammer equips your machine for breaking rock in quarries and preparing trenches on construction sites. Taking down bridge pillars and heavily reinforced concrete is no problem. Multi-processor, pulverizer, and shear attachments take your machine into structure demolition jobs and process the debris for reuse and recycle.

### Move & Handle

Add a thumb and you have the ability to move and handle brush, rocks, and debris. For constant material handling, a grapple is your solution. Choose from three different styles for picking, sorting, and loading trash, demolition debris, or recyclables.

# Set Up Your Machine For Profitability

Your Cat dealer can install hydraulic kits to properly operate all Cat Work Tool attachments — maximizing the machine's uptime and your profits. All Cat Work Tool attachments are supported by the same Cat dealer network as your Cat machine.





### **Ground-Level Access**

You can reach most routine maintenance items like fluid taps and grease points from the safety and convenience of ground level. Not only do compartments feature wide service doors designed to help prevent debris entry, but they also securely latch in place to help make your service work simpler.

# **Serviceability**

Designed to make your maintenance quick and easy



### A Cool Design

The high-ambient cooling system features a fuel-saving variable-speed fan and a side-by-side-mounted radiator and oil and air coolers for easy cleaning. Wider clearance between the two make blowing off debris easy for you, which can help improve your machine's reliability and performance.

### **Other Service Benefits**

The fuel tank's drain cock makes it easy and simple for you to remove water and sediment during routine maintenance. Plus an integrated fuel level indicator pops up to help you reduce the possibility of fuel tank overfilling.

#### A Fresh Idea

When you select ventilation inside the cab, outside air enters through the fresh air filter. The filter is conveniently located on the side of the cab to make it easy to reach and replace, and it is protected by a lockable door that can be opened with the engine key.











### A Safe, Quiet Cab

The ROPS cab provides you with a safe working environment when properly seated and belted. It also contributes to your comfort because it's attached to a reinforced frame with special viscous mounts that limit vibration and unnecessary sound. Add in special roof lining and sealing and you have a cab that's as quiet inside as any of today's top pickup trucks.

### **Secure Contact Points**

Multiple large steps get you into the cab as well as a leg up to the compartments. Extended hand rails allow you to safely climb to the upper deck. Anti-skid plates reduce your slipping hazards in all types of weather conditions, and they can be removed for cleaning.

### **Great Views**

Ample glass gives you excellent visibility out front and to the side, and the standard rearview camera gives you a clear field of view behind the machine through the cab monitor. The available split-configuration windshield features an upper window with handles that make it easy to slide and store above you and a lower window that can be removed and stored on the inside wall of the cab. The large skylight also serves as an emergency exit and provides you with enhanced overhead visibility.

### **Smart Lighting**

Halogen lights provide plenty of illumination, and the cab and boom lights can be programmed to stay on for up to 90 seconds after the engine has been turned off to help you safely exit the machine. Optional High Intensity Discharge (HID) lights are available for enhanced night-time visibility.



### **Worldwide Parts Availability**

Cat dealers utilize a worldwide parts network to maximize your machines' uptime. Plus they can help you save money with Cat remanufactured components.

### **Advice You Can Trust**

What are the job requirements and machine attachments? What production is needed? Your Cat dealer can provide recommendations to help you make the right machine choices.

### **Financial Options Just For You**

Consider financing options and dayto-day operating costs. Look at dealer services that can be included in the machine's cost to yield lower owning and operating costs over time.

# **Support Agreements To Fit Your Needs**

Cat dealers offer a variety of customer support agreements and work with you to develop a plan to meet your specific needs. These plans can cover the entire machine, including attachments, to help protect your investment.

### Operating Techniques To Boost Your Profits

Improving operating techniques can boost your profits. Your Cat dealer has videos, literature, and other ideas to help you increase productivity. Caterpillar also offers simulators and certified operator training to help maximize the return on your investment.

### What's Best For You Today... And Tomorrow

Repair, rebuild, or replace? Your Cat dealer can help you evaluate the cost involved so you can make the best choice for your business.



- The C7.1 ACERT engine meets Tier 4 Final and Stage IV emission standards.
- The 326F L performs the same amount of work as the previous E Series machine while burning less fuel, which means more efficiency, less resources consumed, and fewer CO<sub>2</sub> emissions.
- The 326F L has the flexibility of running on either ultra-low-sulfur diesel (ULSD) fuel with 15 ppm of sulfur or less or biodiesel (up to B20) fuel blended with ULSD.
- A ground-level overfill indicator rises when the tank is full to help the operator avoid spilling.
- The QuickEvac<sup>TM</sup> option ensures fast, easy, and secure changing of engine and hydraulic oil.
- The 326F L is built to be rebuilt with major structures and components capable of being remanufactured to reduce waste and replacement costs.
- An engine oil filter eliminates the need for painted metal cans and aluminum top plates. The cartridge-style spin-on housing enables the internal filter to be separated and replaced; the used internal element can be incinerated to help reduce waste.
- The 326F L is an efficient, productive machine that's designed to conserve our natural resources for generations ahead.

Engine		
Engine Model	Cat C7.1 A	CERT
Gross Power – SAE J1995	152 kW	204 hp
Net Power – SAE J1349	149 kW	200 hp
Engine rpm		
Operation	1,600 rpm	
Travel	1,800 rpm	
Bore	105 mm	4.13 in
Stroke	135 mm	5.31 in
Displacement	7.01 L	428 in <sup>3</sup>

• Power rating at 1,800 rpm.

Weights			
Minimum Operating Weight (ANZ)*	25 760 kg	56,790 lb	_
Maximum Operating Weight	26 520 kg	58,470 lb	
(ADSD-N)**			

- \*Long Undercarriage, 5.9 m (19'4") Reach Boom, R2.5CB1 (8'2") Stick, 600 mm (24") TG Shoes, 4.0 mt (4.4 t) Counterweight,  $1.33 \text{ m}^3 (1.74 \text{ yd}^3) \text{ HD Bucket. ANZ} = \text{Australia, New Zealand.}$
- \*\*Long Undercarriage, 5.9 m (19'4") Reach Boom, R2.95 m (9'8") Stick, 1.33 m<sup>3</sup> (1.74 yd<sup>3</sup>) HD Bucket and 790 mm (31") Triple Grouser Shoes. ADSD-N = United States, Canada.

Hydraulic System		
Main System  – Maximum Flow (Total)	507 L/min	134 gal/min
Maximum Pressure  – Equipment Heavy Lift	38 000 kPa	5,511 psi
Maximum Pressure  – Equipment Normal	35 000 kPa	5,076 psi
Maximum Pressure – Travel	37 000 kPa	5,366 psi
Maximum Pressure – Swing	27 400 kPa	3,973 psi
Pilot System – Maximum Flow	20.5 L/min	5.4 gal/min
Pilot System – Maximum Pressure	4100 kPa	595 psi
Boom Cylinder – Bore	135 mm	5.3 in
Boom Cylinder – Stroke	1305 mm	51.4 in
Stick Cylinder – Bore	140 mm	5.5 in
Stick Cylinder – Stroke	1660 mm	65.4 in
CB1 Bucket Cylinder – Bore	130 mm	5.1 in
CB1 Bucket Cylinder – Stroke	1156 mm	45.5 in
DB Bucket Cylinder – Bore	150 mm	5.9 in
DB Bucket Cylinder – Stroke	1151 mm	45.3 in

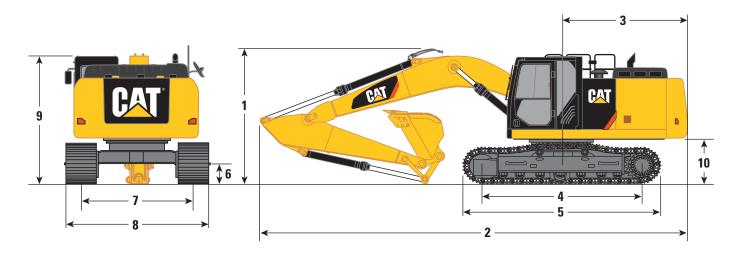
Gradeability	35°/70%	
Maximum Travel Speed	5.3 km/h	3.3 mph
Maximum Drawbar Pull	226 kN	50,807 lbf
Swing Mechanism		
Swing Speed	9.0 rpm	
Maximum Swing Torque	94 kN·m	69,070 lbf-ft
Service Refill Capacities		
Fuel Tank Capacity	520 L	137.4 gal
Cooling System	30 L	7.9 gal
Engine Oil (with filter)	24 L	6.3 gal
Swing Drive (each)	9 L	2.3 gal
Final Drive (each)	6 L	1.6 gal
Hydraulic System (including tank)	285 L	75.3 gal
Hydraulic Tank	175 L	46.2 gal
DEF Tank	41 L	10.8 gal
Track		
Number of Shoes (each side)		
Long Undercarriage	51	
Number of Track Rollers (each side)		
Long Undercarriage	8	
Number of Carrier Rollers (each side)		
Long Undercarriage	2	
Sound Performance		
ISO 6396		
Operator Noise (Closed)	71 dB(A)	
ISO 6395		
Spectator Noise	103 dB(A)	
<ul> <li>When properly installed and maintain Caterpillar, when tested with doors and ANSI/SAE J1166 OCT98, meets requestion to maintain</li> </ul>	d windows clo iirements for	osed according t

- exposure limits in effect at time of manufacture.
- Hearing protection may be needed when operating with an open operator station and cab (when not properly maintained or doors/ windows open) for extended periods or in noisy environment.

Standards	
Brakes	ISO 10265:2008
Cab/FOGS	ISO 10262:1998
Cab/ROPS	ISO 12117-2:2008

### **Dimensions**

All dimensions are approximate.



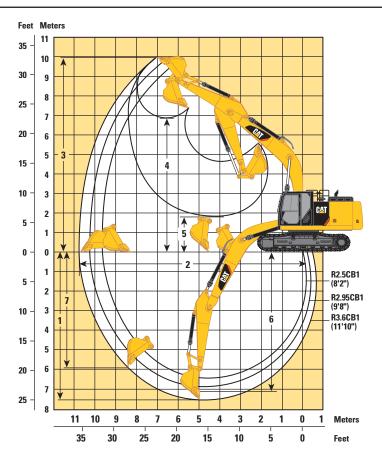
	ADSD-N	ADSD-N/ANZ	ANZ	ADSD-N/ANZ
		Reach Booms 5.9 m (19'4")		Super Long Reach Boom 10.2 m (33'6")
Stick Size	R3.6CB1 (11'10")	R2.95CB1 (9'8")	R2.5CB1 (8'2")	Super Long Reach 7.85 m (25'9")
	mm (ft)	mm (ft)	mm (ft)	mm (ft)
1 Shipping Height*	3470 (11'5")	3220 (10'7")	3410 (11'2")	3230 (10'7")
2 Shipping Length	10 070 (33'0")	10 060 (33'0")	10 100 (33'2")	14 350 (47'1")
3 Tail Swing Radius	3000 (9'10")	3000 (9'10")	3000 (9'10")	3000 (9'10")
4 Length to Center of Rollers				
Long Undercarriage	3830 (12'7")	3830 (12'7")	3830 (12'7")	3830 (12'7")
5 Track Length				
Long Undercarriage	4640 (15'3")	4640 (15'3")	4640 (15'3")	4640 (15'3")
6 Ground Clearance				
Long Undercarriage	440 (1'5")	440 (1'5")	440 (1'5")	440 (1'5")
7 Track Gauge				
Long Undercarriage	2590 (8'6")	2590 (8'6")	2590 (8'6")	2590 (8'6")
8 Transport Width				
Long Undercarriage – 600 mm (24") Shoes	3190 (10'6")	3190 (10'6")	3190 (10'6")	3190 (10'6")
Long Undercarriage – 790 mm (31") Shoes	3380 (11'1")	3380 (11'1")	3380 (11'1")	3380 (11'1")
<b>9</b> Cab Height with Top Guard	3000 (9'10")	3190 (10'6")	3190 (10'6")	3190 (10'6")
<b>10</b> Counterweight Clearance**	1060 (3'6")	1060 (3'6")	1060 (3'6")	1060 (3'6")
Bucket Type	HD Bucket	HD Bucket	HD Bucket	GD Bucket
Tip Radius	1650 mm (5'5")	1650 mm (5'5")	1650 mm (5'5")	1225 mm (4'0")

 $<sup>{}^*</sup>$ Including shoe lug height.

<sup>\*\*</sup>Without shoe lug height.

# **Working Ranges**

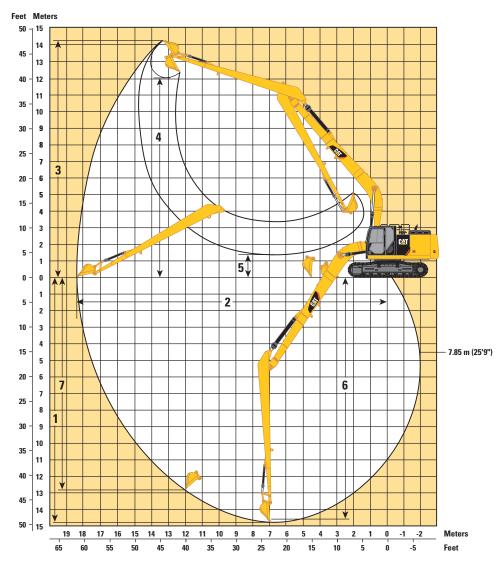
All dimensions are approximate.



	ADSD-N	ADSD-N/ANZ	ANZ	
		Reach Booms 5.9 m (19'4")		
Stick Size	R3.6CB1 (11'10")	R2.95CB1 (9'8")	R2.5CB1 (8'2")	
	mm (ft)	mm (ft)	mm (ft)	
1 Maximum Digging Depth	7460 (24'6")	6810 (22'4")	6360 (20'10")	
2 Maximum Reach at Ground Level	10 710 (35'2")	10 110 (33'2")	9690 (31'9")	
3 Maximum Cutting Height	9970 (32'9")	9690 (31'9")	9490 (31'2")	
4 Maximum Loading Height	6920 (22'8")	7450 (24'5")	6440 (21'2")	
5 Minimum Loading Height	1760 (5'9")	2410 (7'11")	2860 (9'5")	
6 Maximum Depth Cut for 2440 mm (8'0") Level Bottom	7110 (23'4")	6640 (21'9")	6160 (20'3")	
7 Maximum Vertical Wall Digging Depth	5920 (19'5")	5300 (17'5")	4870 (16'0")	
Bucket Type	HD Bucket	HD Bucket	HD Bucket	
Capacity	1.33 m³ (1.74 yd³)	1.33 m³ (1.74 yd³)	1.54 m³ (2.02 yd³)	
Tip Radius	1650 mm (5'5")	1650 mm (5'5")	1650 mm (5'5")	

# **Working Ranges**

All dimensions are approximate.



	ADSD-N/ANZ
	Super Long Reach Boom 10.2 m (33'6")
Stick Size	Super Long Reach Stick 7.85 m (25'9")
	mm (ft)
1 Maximum Digging Depth	14 730 (48'4")
2 Maximum Reach at Ground Level	18 430 (60'6")
3 Maximum Cutting Height	14 260 (46'9")
4 Maximum Loading Height	12 030 (39'6")
5 Minimum Loading Height	1370 (4'6")
6 Maximum Depth Cut for 2440 mm (8'0") Level Bottom	14 640 (48'0")
7 Maximum Vertical Wall Digging Depth	12 800 (42'0")
Bucket Type	GD Bucket
Capacity	0.53 m³ (0.69 yd³)
Tip Radius	1225 mm (4'0")

### **Operating Weight and Ground Pressure**

		600 mm (24") Single Grouser Shoes		600 mm (24") Triple Grouser Shoes		31") er Shoes
	kg (lb)	kPa (psi)	kg (lb)	kPa (psi)	kg (lb)	kPa (psi)
Long Undercarriage						
Reach Boom – 5.9 m (19'4")						
R3.6CB1 (11'10")	26 020 (57,360)	51.7 (7.5)	_	-	26 720 (58,910)	40.3 (5.8)
R2.95CB1 (9'8")	25 820 (56,920)	51.3 (7.4)	25 820 (56,920)	51.3 (7.4)	26 520 (58,470)	40.0 (5.8)
R2.5CB1 (8'2")	_	_	25 760 (56,790)	51.1 (7.4)	26 460 (58,330)	39.9 (5.8)
Super Long Reach Boom – 10.2 m (33'6")						
7.85 m (25'9") (SLR)	_	-	29 290 (64,570)	58.2 (8.4)	29 990 (66,120)	45.2 (6.6)

Operating weight is based on ISO 6016: Machine (upper and lower structure), front structure, 100% full fuel tank, fluids at normal level (i.e.: oils/water/lubricants), bucket (currently = "WW Major Bucket") without fill materials, 75 kg (165 lb) operator.

Notes: No optional attachments are included, the bucket is empty.

The minimum and maximum operating weights currently shown in Specalogs are based on differences between front structures, tracks, and buckets.

The minimum and maximum operating weight does not consider optional attachments, nor factor different bucket sizes or couplers unless specified by GCI.

### **Bucket and Stick Forces**

		Reach Booms 5.9 m (19'4")		Super Long Reach Boom 10.2 m (33'6")
		<b>CB-Family Bucket</b>		A-Family Bucket
Stick Size	R3.6CB1 (11'10")	R2.95CB1 (9'8")	R2.5CB1 (8'2")	Super Long Reach 7.85 m (25'9")
	kN (lbf)	kN (lbf)	kN (lbf)	kN (lbf)
Heavy Duty				
Bucket Digging Force (ISO)	166 (37,320)	166 (37,320)	166 (37,320)	_
Stick Digging Force (ISO)	105 (23,605)	121 (27,200)	141 (31,700)	=
Bucket Digging Force (SAE)	147 (33,050)	147 (33,050)	147 (33,050)	=
Stick Digging Force (SAE)	102 (22,931)	117 (23,600)	136 (30,570)	-

ISO: Cutting edge SAE: Bucket tip

# **Major Component Weights**

	kg	lb
Base Machine (includes boom cylinders, pins and fluids)	8440	18,600
Full Fuel Tank	420	910
Counterweight	4000	8,820
	6750	14,880
Boom (includes lines, pins and stick cylinder)		
Reach Boom – 5.9 m (19'4")	2010	4,420
Super Long Reach – 10.2 m (33'6")	3120	6,870
Stick (includes lines, stick pins, bucket pins and bucket cylinder)		
R3.6CB1	1210	2,660
R2.95CB1	1010	2,230
R2.5CB1	950	2,100
Super Long Reach – 10.2 m (33'6")	1510	3,330
Bucket Linkage		
CB1 with Lifting Eye	270	590
A with Lifting Eye	100	220
A without Lifting Eye	90	210
Undercarriage		
Long Undercarriage	5290	11,660
Track Shoe for 326F L		
600 mm (24") Single Grouser Shoe	3250	7,160
600 mm (24") Triple Grouser Shoe	3250	7,160
790 mm (31") Triple Grouser Shoe	3950	8,710
Common Buckets		
CB1233HD 1.33 m <sup>3</sup> (1.74 yd <sup>3</sup> )	1050	2,310
CB1350HD 1.54 m <sup>3</sup> (2.02 yd <sup>3</sup> )	1130	2,490
A1200DC 0.57 m <sup>3</sup> (0.75 yd <sup>3</sup> )	330	720
A905GD 0.53 m <sup>3</sup> (0.69 yd <sup>3</sup> )	390	870
Quick Couplers		
Pin Grabber Type CB without Pin	500	1,110
Pin Grabber Type CB with Pin	530	1,170

All weights are rounded up to nearest 10 kg and lb except for buckets. Kg and lb were rounded up separately so some of the kg and lb do not match. Base machine includes 75 kg (165 lb) operator weight, 90% fuel weight, and undercarriage with center guard.

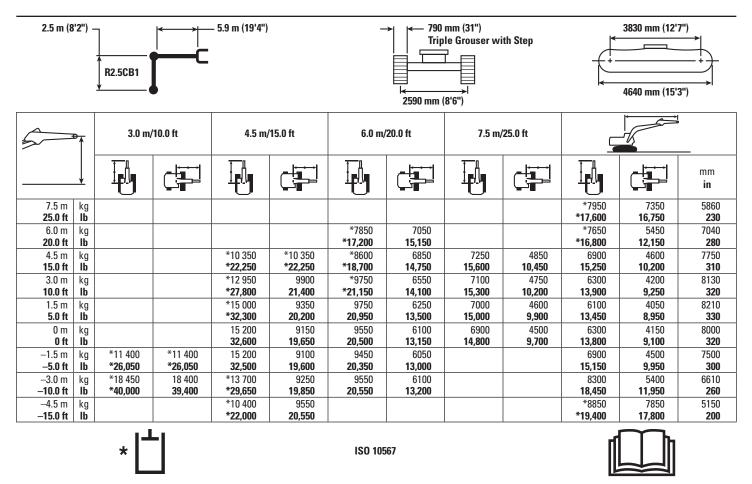
### Reach Boom Lift Capacities – Counterweight: 4.0 mt (4.4 t) – without Bucket, Heavy Lift: On

2.5 m (8 <sup>4</sup>	2") -	R2.5CB1		– 5.9 m (19'4")		-	→ 600 	mm (24") Tripi	3830 mm (12'7") 4640 mm (15'3")			
	<b>T</b>	3.0 m/	10.0 ft	4.5 m/	/15.0 ft	6.0 m/	/20.0 ft	7.5 m/25.0 ft			_	
	<u> </u>											mm <b>in</b>
7.5 m <b>25.0 ft</b>	kg <b>Ib</b>									*7950 <b>*17,600</b>	7200 <b>16,350</b>	5860 <b>230</b>
6.0 m <b>20.0 ft</b>	kg <b>Ib</b>					*7850 <b>*17,200</b>	6900 <b>14,800</b>			*7650 <b>*16,800</b>	5300 <b>11,850</b>	7040 <b>280</b>
4.5 m	kg			*10 350	*10 350	*8600	6700	7050	4750	6700	4500	7750
15.0 ft	ΙĎ			*22,250	*22,250	*18,700	14,400	15,150	10,150	14,850	9,950	310
3.0 m	kg			*12 950	9700	*9750	6400	6950	4600	6150	4100	8130
10.0 ft	lb			*27,800	20,900	21,050	13,750	14,900	9,900	13,550	9,000	320
1.5 m	kg			*15 000	9150	9500	6100	6800	4500	5950	3950	8210
5.0 ft	lb			*32,300	19,650	20,400	13,150	14,600	9,650	13,100	8,700	330
0 m <b>0 ft</b>	kg <b>lb</b>			14 800 <b>31,700</b>	8900 <b>19,150</b>	9300 <b>19,950</b>	5950 <b>12,800</b>	6700 <b>14,400</b>	4400 <b>9,450</b>	6100 <b>13,450</b>	4050 <b>8,850</b>	8000 <b>320</b>
-1.5 m	kg	*11 400	*11 400	14 750	8900	9200	5900	17,700	5,430	6700	4400	7500
-5.0 ft	lb	*26,050	*26,050	31,650	19,100	19,800	12,650			14,750	9,650	300
-3.0 m	kg	*18 450	17 950	*13 700	9000	9300	5950			8100	5250	6610
-10.0 ft	ΙĎ	*40,000	38,400	*29,650	19,350	20,000	12,850			17,950	11,650	260
–4.5 m	kg			*10 400	9300					*8850	7650	5150
–15.0 ft	lb			*22,000	20,050					*19,400	17,350	200
		* 💾	]			ISO 105	567			[		

<sup>\*</sup>Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with  $\pm 5\%$  for all available track shoes.

### Reach Boom Lift Capacities – Counterweight: 4.0 mt (4.4 t) – without Bucket, Heavy Lift: On



<sup>\*</sup>Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with ±5% for all available track shoes.

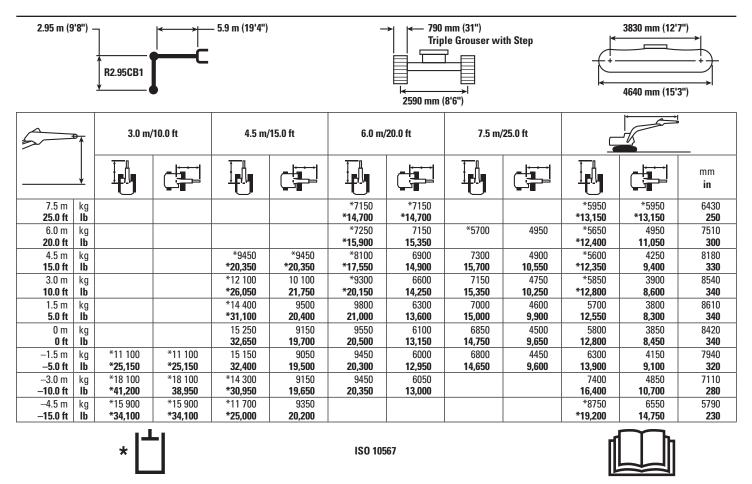
### Reach Boom Lift Capacities - Counterweight: 4.0 mt (4.4 t) - without Bucket, Heavy Lift: On

2.95 m (9	'8") -	R2.95CB1		– 5.9 m (19'4")		-	600 600 2590 mm (	mm (24") Tripl	3830 mm (12'7") 4640 mm (15'3")				
	<b>₽</b>	3.0 m/	10.0 ft	4.5 m/	/15.0 ft	6.0 m/	/20.0 ft	7.5 m/	25.0 ft				
	<u> </u>											mm <b>in</b>	
7.5 m <b>25.0 ft</b>	kg <b>lb</b>					*7150 <b>*14,700</b>	7050 <b>*14,700</b>			*5950 <b>*13,150</b>	*5950 <b>*13,150</b>	6430 <b>250</b>	
6.0 m	kg					*7250	7000	*5700	4850	*5650	4850	7510	
20.0 ft	lb					*15,900	15,000			*12,400	10,750	300	
4.5 m	kg			*9450	*9450	*8100	6750	7100	4800	*5600	4150	8180	
15.0 ft	lb			*20,350	*20,350	*17,550	14,550	15,300	10,250	*12,350	9,200	330	
3.0 m <b>10.0 ft</b>	kg <b>lb</b>			*12 100 <b>*26.050</b>	9850 <b>21,250</b>	*9300 <b>*20,150</b>	6450 <b>13,900</b>	6950 <b>14,950</b>	4650 <b>9,950</b>	5700 <b>12,550</b>	3800 <b>8,400</b>	8540 <b>340</b>	
1.5 m	kg			*14 400	9250	9500	6150	6800	4500	5550	3700	8610	
5.0 ft	lb			*31,100	19,900	20,450	13,250	14,600	9,650	12,200	8,100	340	
0 m	kg			14 850	8900	9300	5950	6650	4350	5650	3750	8420	
0 ft	lb			31,750	19,150	19,950	12,800	14,350	9,400	12,450	8,200	340	
-1.5 m	kg	*11 100 *25 150	*11 100 *25 150	14 700	8850	9200	5850	6650	4350	6150	4000	7940	
<b>−5.0 ft</b> −3.0 m	lb kg	<b>*25,150</b> *18 100	* <b>25,150</b> 17 750	<b>31,550</b> *14 300	<b>19,000</b> 8900	<b>19,750</b> 9200	<b>12,600</b> 5900	14,250	9,300	<b>13,500</b> 7200	<b>8,850</b> 4700	<b>320</b> 7110	
-3.0 III - <b>10.0 ft</b>	ky <b>lb</b>	* <b>41,200</b>	37,950	* <b>30,950</b>	19,150	19,800	12,650			15,950	10,400	280	
-4.5 m	kg	*15 900	*15 900	*11 700	9150	,	,			*8750	6400	5790	
-15.0 ft	lb	*34,100	*34,100	*25,000	19,650					*19,200	14,350	230	
		* -	1			ISO 105	567						

<sup>\*</sup>Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with  $\pm 5\%$  for all available track shoes.

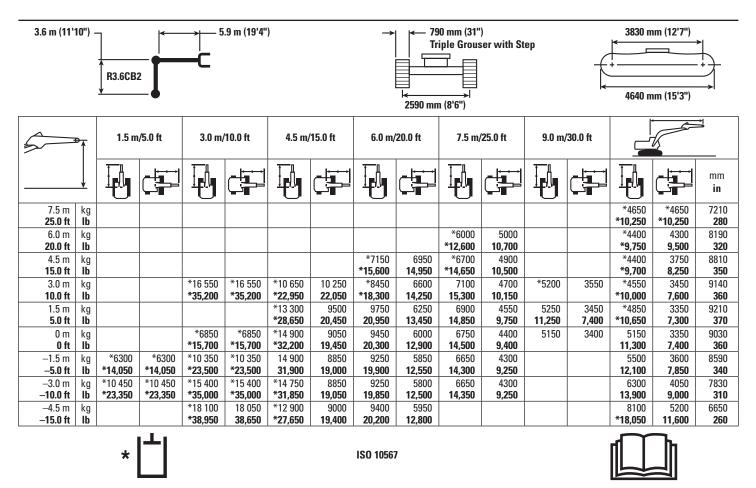
### Reach Boom Lift Capacities – Counterweight: 4.0 mt (4.4 t) – without Bucket, Heavy Lift: On



<sup>\*</sup>Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with ±5% for all available track shoes.

### Reach Boom Lift Capacities – Counterweight: 4.0 mt (4.4 t) – without Bucket, Heavy Lift: On



<sup>\*</sup>Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with ±5% for all available track shoes.

### Super Long Reach Boom Lift Capacities – Counterweight: 6.75 mt (7.4 t) – without Bucket

7.85 m (25	5'9")	↑ Super Long ↓ Reach			0.2 m (33'6	")		790 mm (31") Triple Grouser with Step  2590 mm (8'6")						3830 mm (12'7") 4640 mm (15'3")			
	•	1.5 m	/5.0 ft	3.0 m/	/10.0 ft	4.5 m	/15.0 ft	6.0 m/	/20.0 ft	7.5 m/	⁄25.0 ft	9.0 m/30.0 ft				<b>↑</b>	
	<u></u>															mm in	
12.0 m	kg													*1350	*1350	13 940	
40.0 ft	lb													*2,950	*2,950	550	
10.5 m <b>35.0 ft</b>	kg <b>Ib</b>													*1300 <b>*2,850</b>	*1300 <b>*2,850</b>	14 930 <b>590</b>	
9.0 m	kg													*1250	*1250	15 720	
30.0 ft	lb													*2,750	*2,750	620	
7.5 m	kg													*1250	*1250	16 330	
25.0 ft	lb													*2,750	*2,750	640	
6.0 m <b>20.0 ft</b>	kg <b>lb</b>													*1250 <b>*2,750</b>	*1250 <b>*2,750</b>	16 780 <b>660</b>	
4.5 m	kg													*1300	*1300	17 090	
15.0 ft	lb													*2,800	*2,800	680	
3.0 m	kg			*4850	*4850							*3200	*3200	*1300	*1300	17 260	
10.0 ft	lb											*6,950	*6,950	*2,900	*2,900	680	
1.5 m <b>5.0 ft</b>	kg <b>lb</b>			*1550 <b>*3,650</b>	*1550 <b>*3,650</b>	*5500 <b>*12,950</b>	*5500 <b>*12,950</b>	*5750 <b>*12,350</b>	*5750 <b>*12,350</b>	*4450 <b>*9.550</b>	*4450 <b>*9,550</b>	*3700 * <b>7.950</b>	*3700 <b>*7,950</b>	*1350 <b>*3,000</b>	*1350 <b>*3,000</b>	17 290 <b>680</b>	
0 m	kg			*1650	*1650	*3650	*3650	*6650	6450	*5050	4850	*4100	3850	*1450	1400	17 200	
0 ft	lb			*3,700	*3,700	*8,400	*8,400	*14,400	13,900	*10,950	10,500	*8,900	8,250	*3,150	3,000	680	
-1.5 m	kg	*1600	*1600	*2100	*2100	*3550	*3550	*6600	5950	*5550	4500	*4500	3550	*1550	1400	16 970	
−5.0 ft	lb	*3,500	*3,500	*4,700	*4,700	*8,000	*8,000	*15,100	12,800	*12,050	9,700	*9,700	7,700	*3,350	3,000	670	
-3.0 m	kg	*2200	*2200	*2700	*2700	*3850	*3850	*6250	5650	*5950	4250	*4800	3400	*1650	1400	16 610	
-10.0 ft	lb ka	* <b>4,850</b> *2800	* <b>4,850</b> *2800	* <b>6,000</b> *3300	* <b>6,000</b> *3300	<b>*8,700</b> *4400	<b>*8,700</b> *4400	<b>*14,250</b> *6550	<b>12,200</b> 5550	<b>*12,850</b> *6150	<b>9,150</b> 4100	<b>*10,350</b> *5000	<b>7,250</b> 3250	<b>*3,650</b> *1850	<b>3,100</b> 1450	<b>660</b> 16 090	
−4.5 m <b>−15.0 ft</b>	kg <b>Ib</b>	*6,200	* <b>6,200</b>	* <b>7,400</b>	* <b>7,400</b>	*9,950	* <b>9,950</b>	*14,900	11,950	*13,350	8,850	*10,800	7,000	*4,000	3,200	640	
-6.0 m	kg	*3400	*3400	*4000	*4000	*5100	*5100	*7200	5500	*6250	4050	*5100	3200	*2050	1550	15 410	
-20.0 ft	lb	*7,600	*7,600	*8,950	*8,950	*11,500	*11,500	*16,400	11,900	*13,550	8,750	*11,050	6,850	*4,550	3,450	610	
−7.5 m	kg	*4100	*4100	*4750	*4750	*5950	*5950	*7850	5600	*6200	4100	*5100	3200	*2400	1700	14 540	
-25.0 ft	lb	*9,150	*9,150	*10,650	*10,650	*13,450	*13,450	*16,950	12,000	*13,400	8,800	*11,000	6,850	*5,300	3,800	570	
−9.0 m <b>−30.0 ft</b>	kg <b>Ib</b>	*4800 <b>*10,800</b>	*4800 <b>*10,800</b>	*5600 <b>*12,600</b>	*5600 <b>*12,600</b>	*7000 <b>*15,800</b>	*7000 <b>*15,800</b>	*7500 <b>*16,200</b>	5700 <b>12,300</b>	*6000 <b>*12,950</b>	4150 <b>8,950</b>	*4950 <b>*10,650</b>	3250 <b>7,000</b>	*2900 <b>*6,500</b>	1950 <b>4,350</b>	13 450 <b>530</b>	
-30.0 ft -10.5 m	kg	*5600	*5600	*6600	*6600	*8250	*8250	*6950	5900	*5600	4300	*4650	3350	*3150	2350	12 070	
-35.0 ft	lb.	*12,600	*12,600	*14,850	*14,850	*18,800	*18,800	*14,900	12,800	*12,000	9,300	*9,900	7,250	*7,000	5,250	470	
−12.0 m	kg			*7750	*7750	*7700	*7700	*6050	*6050	*4900	4550	*4000	3550	*3300	3050	10 300	
-40.0 ft	lb			*17,500	*17,500	*16,350	*16,350	*12,800	*12,800	*10,350	9,850	*8,350	7,750	*7,300	6,950	400	
		*						ISO 1056	7						٦		

<sup>\*</sup>Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with ±5% for all available track shoes.

### Super Long Reach Boom Lift Capacities – Counterweight: 6.75 mt (7.4 t) – without Bucket

7.85 m (25	'9") -	Super Long Reach		10.2 m	1 (33'6")		<b>→</b>	79 Tri	3830 mm (12'7") 4640 mm (15'3")						
	₽	10.5 m	/35.0 ft	12.0 m	/40.0 ft	13.5 m	/45.0 ft	15.0 m	/50.0 ft	16.5 m	/55.0 ft	5			
	<u> </u>													mm <b>in</b>	
12.0 m	kg					*1800	*1800					*1350	*1350	13 940	
40.0 ft	lb ka					<b>*3,150</b> *1950	* <b>3,150</b> *1950					<b>*2,950</b> *1300	<b>*2,950</b> *1300	<b>550</b> 14 930	
10.5 m <b>35.0 ft</b>	kg <b>lb</b>					* <b>4,300</b>	* <b>4,300</b>					* <b>2,850</b>	* <b>2,850</b>	590	
9.0 m	kg					*1950	*1950	*2000	*2000			*1250	*1250	15 720	
30.0 ft	Ιb					*4,300	*4,300	*3,800	*3,800			*2,750	*2,750	620	
7.5 m	kg					*2050	*2050	*2050	*2050			*1250	*1250	16 330	
25.0 ft	lb					*4,450	*4,450	*4,500	*4,500			*2,750	*2,750	640	
6.0 m	kg			*4.000	*4 000	*2150	*2150	*2100 *4.600	2100	*1650	*1650	*1250	*1250	16 780	
20.0 ft	lb ka			<b>*4,800</b> *2400	* <b>4,800</b> *2400	<b>*4,650</b> *2300	* <b>4,650</b> *2300	<b>*4,600</b> *2200	<b>4,450</b> 2050	*2050	1650	<b>*2,750</b> *1300	<b>*2,750</b> *1300	<b>660</b> 17 090	
4.5 m <b>15.0 ft</b>	kg <b>lb</b>			* <b>5,200</b>	* <b>5,200</b>	* <b>4,950</b>	* <b>4,950</b>	* <b>4,800</b>	4,300	* <b>3,800</b>	3,500	* <b>2.800</b>	* <b>2,800</b>	680	
3.0 m	kg	*2850	*2850	*2600	*2600	*2450	2350	*2350	1950	*2250	1600	*1300	*1300	17 260	
10.0 ft	lb	*6,200	*6,200	*5,700	*5,700	*5,300	5,050	*5,050	4,150	*4,450	3,400	*2,900	*2,900	680	
1.5 m	kg	*3200	*3200	*2850	2700	*2600	2250	*2450	1850	*2350	1550	*1350	*1350	17 290	
5.0 ft	lb	*6,900	*6,900	*6,200	5,800	*5,700	4,800	*5,350	3,950	*4,800	3,300	*3,000	*3,000	680	
0 m	kg	*3500	3100	*3100	2550	*2800	2100	*2600	1800	2400	1500	*1450	1400	17 200	
0 ft	lb	*7,600	6,650	*6,700	5,450	*6,050	4,550	*5,600	3,800	*4,800	3,150	*3,150	3,000	680	
−1.5 m <b>−5.0 ft</b>	kg <b>lb</b>	*3800 <b>*8,200</b>	2900 <b>6,250</b>	*3300 <b>*7,150</b>	2400 <b>5,150</b>	*2950 <b>*6,400</b>	2000 <b>4,300</b>	*2700 <b>5,850</b>	1700 <b>3,650</b>	2350 <b>*4,200</b>	1450 <b>3,100</b>	*1550 <b>*3,350</b>	1400 <b>3,000</b>	16 970 <b>670</b>	
-3.0 m	kg	*4050	2750	*3500	2300	*3100	1950	2650	1650	*1900	1400	*1650	1400	16 610	
-10.0 ft	lb	* <b>8.700</b>	5,900	* <b>7,550</b>	4,900	6,650	4,150	<b>5,750</b>	3,500	1300	1400	*3.650	3,100	660	
-4.5 m	kg	*4200	2650	3600	2200	3050	1900	2650	1600			*1850	1450	16 090	
-15.0 ft	lb	*9,050	5,700	7,700	4,750	6,550	4,000	5,650	3,450			*4,000	3,200	640	
−6.0 m	kg	4200	2600	3550	2200	3000	1850	2650	1600			*2050	1550	15 410	
–20.0 ft	lb	9,100	5,600	7,600	4,650	6,500	4,000	*5,200	3,450			*4,550	3,450	610	
-7.5 m	kg	4200	2600	3550	2200	3050	1850					*2400 *E 200	1700	14 540	
-25.0 ft	lb	9,100	5,600	7,600 *2550	4,700	6,550	4,050					*5,300 *2000	3,800	<b>570</b>	
−9.0 m <b>−30.0 ft</b>	kg <b>lb</b>	*4200 <b>*8,950</b>	2650 <b>5,700</b>	*3550 <b>*7,600</b>	2250 <b>4,800</b>							*2900 <b>*6,500</b>	1950 <b>4,350</b>	13 450 <b>530</b>	
–30.0 n –10.5 m	kg	*3850	2750	*3200	2350							*3150	2350	12 070	
-35.0 ft	lb	* <b>8,200</b>	5,950	0200	2000							*7,000	<b>5,250</b>	470	
-12.0 m	kg	-,	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,									*3300	3050	10 300	
-40.0 ft	ΙĎ											*7,300	6,950	400	
		*	լ				ISO 1056	7							

<sup>\*</sup>Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with ±5% for all available track shoes.

### **Work Tool Offering Guide\***

		ADSD-N	ADSD-N/ANZ	ANZ
Boom Type			Reach	
Stick Size		3.6 (11'10")	2.95 (9'8")	2.5 (8'2")
Undercarriage			L	
Hydraulic Hammer		H120Es H130Es H140Es^^^	H120Es H130Es H140Es	H120Es H130Es H140Es
Multi-Processor		MP318 CC Jaw MP318 D Jaw MP318 P Jaw MP318 U Jaw MP318 S Jaw MP324 CC Jaw*** MP324 D Jaw*** # MP324 P Jaw*** # MP324 U Jaw*** MP324 S Jaw*** # MP324 TS Jaw*** #	MP318 CC Jaw MP318 D Jaw MP318 P Jaw MP318 U Jaw MP318 S Jaw MP324 CC Jaw^^ MP324 D Jaw** MP324 P Jaw** MP324 U Jaw** MP324 S Jaw^^ MP324 TS Jaw**	MP318 CC Jaw MP318 D Jaw MP318 P Jaw MP318 U Jaw MP318 S Jaw MP324 CC Jaw MP324 D Jaw MP324 P Jaw^^ MP324 U Jaw MP324 S Jaw^^ MP324 TS Jaw^^
Crusher			P315 P325^^	P315 P325
Pulverizer		P215 P225***	P215 P225^^	P215 P225
Demolition and Sorting Grap	pple	G320B-D/R***	G320B-D/R^^ G325B-D/R^	G320B-D/R G325B-D/R**
Mobile Scrap and Demolition	n Shear	S320B S340B##	S320B S325B^ S340B##	S320B S325B** S340B##
Compactor (Vibratory Plate)		CVP110	CVP110	CVP110
Orange Peel Grapple				
Rippers		<del></del>		
Pin Grabber Coupler	Cat-PG	— These worl	k tools are available for th	he 326F L.
Dedicated Quick Coupler	CW-40		your Cat dealer for prope	
	CW-45 (for Mass only)			
	CW-45s (for Mass only)			

<sup>\*</sup> Offerings not available in all areas. Matches are dependent on excavator configurations. Consult your Cat dealer to determine what is offered in your area and for proper work tool match.

Note: Demolition and Sorting Grapple: D-Demolition shells, R-Recycling shells.

<sup>\*\*</sup> Pin-on or CW.

<sup>\*\*\*</sup> Pin-on only.

<sup>#</sup> Work over the front only.

<sup>##</sup> Boom mount.

<sup>^</sup> Work over the front only with CW (match; Pin-on and CW).

<sup>^^</sup> Work over the front only with Cat-PG (match; Pin-on, CW and Cat-PG).

<sup>^^^</sup> Work over the front only with Cat-PG (match; Pin-on, Dedicated Quick Coupler and Cat-PG).

### **Bucket Specifications and Compatibility – ADSD-N**

		Wi	dth	Can	acity	Wo	ight	Fill	790 mm TG Reach Boom
	Linkage	mm	in	m <sup>3</sup>	vd <sup>3</sup>	kg	lb lb	%	R2.95 (9'8")
Vithout Quick Coupler	Lilikaye	111111	1111	- 111	yu	Ny Ny	10	/0	112.33 (3 0 )
General Duty (GDC)	СВ	600	24	0.63	0.83	724	1,595	100%	
onoral baty (abo)	CB	750	30	0.86	1.13	810	1,785	100%	
	CB	900	36	1.09	1.43	907	1,998	100%	
	CB	1050	42	1.34	1.75	979	2,157	100%	
	CB	1200	48	1.58	2.07	1070	2,358	100%	<u> </u>
	CB	1350	54	1.83	2.40	1164	2,564	100%	$\overline{\Theta}$
eavy Duty (HD)	CB	600	24	0.52	0.68	763	1,681	100%	
icary buty (IIb)	CB	750	30	0.71	0.93	847	1,866	100%	
	CB	900	36	0.91	1.19	935	2,061	100%	
	CB	1050	42	1.12	1.46	1024	2,256	100%	
	CB	1200	48	1.33	1.74	1095	2,413	100%	
	CB	1350	54	1.54	2.02	1188	2,413	100%	0
evere Duty (SD)	CB	600	24	0.52	0.68	810	1,784	90%	
CVCIC Duty (OD)	CB	750	30	0.52	0.00	902	1,784	90%	
	CB	900	36	0.71	1.19	999	2,202	90%	
	СВ	1050	42	1.12	1.46	1097	2,417	90%	
	CB	1200	48	1.33	1.74	1178	2,595	90%	
itch Cleaning (DC)	A	1200	48	0.57	0.74	388	855	100%	
eneral Duty (GD)	A	900	36	0.53	0.74	394	869	100%	
cheral Daty (GD)		300	30	0.33		d pin-on (paylo		kg	4025
					Waxiiiiuiii ioa	a piii oii (payit	du + bucket,	Ng	8,871
Vith Pin Grabber Coupler								10	0,071
eneral Duty (GDC)	СВ	600	24	0.63	0.83	724	1,595	100%	
onoral Buty (GBG)	CB	750	30	0.86	1.13	810	1,785	100%	
	CB	900	36	1.09	1.43	907	1,998	100%	
	CB	1050	42	1.34	1.75	979	2,157	100%	<u> </u>
	CB	1200	48	1.58	2.07	1070	2,358	100%	$\overline{}$
	CB	1350	54	1.83	2.40	1164	2,564	100%	0
eavy Duty (HD)	CB	600	24	0.52	0.68	763	1,681	100%	
eavy Duty (IID)	СВ	750	30	0.32	0.00	847	1,866	100%	
	CB	900	36	0.71	1.19	935	2,061	100%	
	CB	1050	42	1.12	1.46	1024	2,256	100%	
	CB	1200	48	1.33	1.74	1095	2,413	100%	0
	СВ	1350	54	1.54	2.02	1188	2,413	100%	$\overline{\Theta}$
	СВ	1500	60	1.76	2.30	1285	2,831	100%	Ö
	CB	1650	66	1.97	2.58	1357	2,990	100%	$\Diamond$
	DB	1500	60	1.88	2.46	1624	3,579	100%	
evere Duty (SD)	CB	600	24	0.52	0.68	810	1,784	90%	
evere buty (ob)	СВ	750	30	0.52	0.08	902	1,784	90%	
	CB CB	900	36 42	0.91	1.19	999	2,202	90%	
		1050 1200		1.12	1.46 1.74	1097 1178	2,417	90%	
litab Classins (DC)	СВ		48	1.33			2,595		•
itch Cleaning (DC) eneral Duty (GD)	A	1200	48	0.57	0.74	388	855	100%	
eneral Duty (GD)	A	900	36	0.53	0.69	394	869	100%	0500
					ıvıaxımum loa	d pin-on (paylo	pad + bucket)	kg Ib	3520 7,759

The above loads are in compliance with hydraulic excavator standard EN474, they do not exceed 87% of hydraulic lifting capacity or 75% of tipping capacity with front linkage fully extended at ground line with bucket curled.

Capacity based on ISO 7451.

Bucket weight with Cat General Duty tips.

### **Maximum Material Density:**

- 2100 kg/m³ (3,500 lb/yd³)
- 1800 kg/m³ (3,000 lb/yd³)
- → 1500 kg/m³ (2,500 lb/yd³)
- 1200 kg/m³ (2,000 lb/yd³)
- ♦ 900 kg/m³ (1,500 lb/yd³)

Caterpillar recommends using appropriate work tools to maximize the value customers receive from our products. Use of work tools, including buckets, which are outside of Caterpillar's recommendations or specifications for weight, dimensions, flows, pressures, etc. may result in less-than-optimal performance, including but not limited to reductions in production, stability, reliability, and component durability. Improper use of a work tool resulting in sweeping, prying, twisting and/or catching of heavy loads will reduce the life of the boom and stick.

### **Bucket Specifications and Compatibility – ANZ**

									600 r	nm TG	600 mm TG
		Width Capacity		We	ight	Fill	Reacl	ı Boom	Super Long Reach		
	Linkage	mm	in	m³	yd³	kg	lb	%	R2.5 (8'2")	R2.95 (9'8")	7.85 m (25'9")
Without Quick Coupler		•		•							
General Duty (GD) – ANZ	СВ	600	24	0.52	0.68	659	1,451	100%	•		
	СВ	750	30	0.71	0.93	726	1,599	100%	•		
	СВ	1000	40	1.03	1.35	834	1,838	100%	•		
	СВ	1350	54	1.54	2.02	1004	2,212	100%	•	•	
	СВ	1600	63	1.86	2.43	1098	2,419	100%	$\Theta$	$\Theta$	
Heavy Duty (HD) – ANZ	СВ	600	24	0.52	0.68	808	1,780	100%	•		
	СВ	750	30	0.71	0.93	947	2,086	100%	•		
	СВ	900	36	0.91	1.19	1040	2,292	100%	•	•	
	СВ	1050	42	1.12	1.46	1134	2,498	100%	•		
	СВ	1200	48	1.33	1.74	1206	2,657	100%	•	•	
	СВ	1350	54	1.54	2.02	1305	2,876	100%	•	$\Theta$	
Severe Duty (SD) - ANZ	СВ	1050	42	1.12	1.46	1241	2,734	90%	•	•	
Ditch Cleaning (DC)	Α	1150	45	0.60	0.78	292	644	100%			0
	А	1200	48	0.57	0.74	388	855	100%			Ŏ
General Duty (GD)	A	900	36	0.53	0.69	394	869	100%			Ŏ
, , ,				Maximur	n load pin-	n (payload	+ bucket)	kg	4246	3905	1100
						" /	,	lb	9,358	8,607	2,424
With Pin Grabber Coupler											,
General Duty (GD) – ANZ	СВ	600	24	0.52	0.68	659	1,451	100%			
,	СВ	750	30	0.71	0.93	726	1,599	100%			
	СВ	1000	40	1.03	1.35	834	1,838	100%			
	СВ	1350	54	1.54	2.02	1004	2,212	100%	•	Ŏ	
	СВ	1500	60	1.76	2.30	1068	2,353	100%	Ŏ	Ŏ	
	СВ	1600	63	1.86	2.43	1098	2,419	100%	Ŏ	Ŏ	
Heavy Duty (HD) – ANZ	CB	600	24	0.52	0.68	808	1,780	100%			
	СВ	750	30	0.71	0.93	947	2,086	100%			
	CB	900	36	0.91	1.19	1040	2,292	100%			
	CB	1050	42	1.12	1.46	1134	2,498	100%			
	CB	1200	48	1.33	1.74	1206	2,657	100%	0	$\overline{\Theta}$	
	CB	1350	54	1.54	2.02	1305	2,876	100%	Ö	Ö	
	CB	1500	60	1.76	2.30	1406	3,098	100%	ŏ	$\Diamond$	
	CB	1650	66	1.97	2.58	1477	3,254	100%	X	$\Diamond$	
Heavy Duty (HD) – SEA	CB	1250	49	1.33	1.74	1120	2,464	100%	•	ŏ	
mouvy Duty (IID) - OLA	СВ	1400	55	1.54	2.02	1221	2,404	100%	$\overline{\Theta}$	Ö	
	DB	1700	67	2.12	2.02	1662	3,655	100%			
Severe Duty (SD) – ANZ	CB	1050	42	1.12	1.46	1241	2.734	90%			
Severe Duty (SD) - ANZ	LD	1000	42		n load pin-		, -		3741	3400	542
				waxiillul	ii ioau pili-i	on (payidad	+ DUCKEL)	kg Ib	8,246	7,495	1,194
								מו	0,240	7,490	1,194

The above loads are in compliance with hydraulic excavator standard EN474, they do not exceed 87% of hydraulic lifting capacity or 75% of tipping capacity with front linkage fully extended at ground line with bucket curled.

Capacity based on ISO 7451.

Bucket weight with Cat General Duty tips.

#### **Maximum Material Density:**

- 2100 kg/m³ (3,500 lb/yd³)
- 1800 kg/m³ (3,000 lb/yd³)
- ⇒ 1500 kg/m³ (2,500 lb/yd³)
   ⇒ 1200 kg/m³ (2,000 lb/yd³)
   ⇒ 900 kg/m³ (1,500 lb/yd³)

- X Not Recommended

Caterpillar recommends using appropriate work tools to maximize the value customers receive from our products. Use of work tools, including buckets, which are outside of Caterpillar's recommendations or specifications for weight, dimensions, flows, pressures, etc. may result in less-than-optimal performance, including but not limited to reductions in production, stability, reliability, and component durability. Improper use of a work tool resulting in sweeping, prying, twisting and/or catching of heavy loads will reduce the life of the boom and stick.

# 326F L Standard Equipment

### **Standard Equipment**

Standard equipment may vary. Consult your Cat dealer for details.

#### **ENGINE**

- C7.1 ACERT diesel engine
- Biodiesel capable up to B20
- Meets Tier 4 Final/Stage IV emission standards
- 4600 m (15,090 ft) altitude capability
- Electric fuel lifting pump
- Automatic engine speed control
- Standard, economy and high power modes
- · Two-speed travel
- Side-by-side cooling system
- · Radial seal air filter
- Primary filter with water separator and water separator indicator switch
- Fuel differential indicator switch in fuel line
- 1×4 micron main filters
- 1×10 micron primary fuel line filter

#### HYDRAULIC SYSTEM

- · Regeneration circuit for boom and stick
- Reverse swing dampening valve
- Automatic swing parking brake
- High-performance hydraulic return filter
- Capability of installing HP stackable valve and medium and QC valve
- Capability of installing additional auxiliary pump and circuit
- Capability of installing boom lowering control device and stick lowering check valve

#### CAB

- Pressurized operator station with positive filtration
- · Mirror package
- Sliding upper door window (left-hand cab door)
- Glass-breaking safety hammer
- Removable lower windshield with in cab storage bracket
- Coat hook
- · Beverage holder
- · Literature holder
- · Radio with MP3 auxiliary audio port
- Two stereo speakers
- Storage shelf suitable for lunch or toolbox
- Color LCD display with warning, filter/fluid change, and working hour information
- · Adjustable armrest
- Height adjustable joystick consoles
- Neutral lever (lock out) for all controls
- Travel control pedals with removable hand levers
- · Capability of installing two additional pedals
- Two power outlets, 10 amp (total)
- Laminated glass front upper window and tempered other windows
- Sunscreen
- · Windshield wiper, with washer
- · Travel alarm

#### **UNDERCARRIAGE**

- Grease Lubricated Track GLT2, resin seal
- Towing eye on base frame
- Guard, heavy-duty bottom

#### **ELECTRICAL**

- 115 amp alternator
- · Circuit breaker
- Pre-wired harness for beacon attachment ANZ only

#### LIGHTS

- Boom light with time delay
- Cab lights with time delay
- Exterior lights integrated into storage box

#### **SECURITY**

- Cat one key security system
- · Door locks
- Cap locks on fuel and hydraulic tanks
- · Lockable external tool/storage box
- Signaling/warning horn
- · Secondary engine shutoff switch
- Openable skylight for emergency exit
- · Rearview camera

### **TECHNOLOGY**

• Product Link

# 326F L Optional Equipment

### **Optional Equipment**

Optional equipment may vary. Consult your Cat dealer for details.

#### **ENGINE**

- Starting kit, cold weather, -32° C (-26° F)
- Jump start receptacle
- · Quick drains, engine and hydraulic oil

#### **HYDRAULIC SYSTEM**

- · Control pattern quick-changer, two way
- · Additional circuit
- · Boom and stick lines
- High-pressure line
- Medium-pressure line
- Quick coupler for high pressure
- · Tool control system
- · BLCV and SLCV

#### **CAB**

- Seat, high-back air suspension with heater and cooling
- Seat, high-back air suspension with heater
- Air pre-filter
- · Straight travel pedal

#### **UNDERCARRIAGE**

- 600 mm (24") single grouser shoes
- 600 mm (24") triple grouser shoes ANZ only
- 790 mm (31") triple grouser shoes
- Guard, full length for long undercarriage
- · Segmented (2 piece) track guiding guard

#### **COUNTERWEIGHT**

- 4.0 mt (4.4 t)
- 6.75 mt (7.4 t)

#### FRONT LINKAGE

- Bucket linkage, CB1 family with lifting eye
- Reach 5.9 m (19'4") boom
- R3.6 m (11'10") stick
- R2.95 m (9'8") stick
- R2.5 m (8'2") stick ANZ only
- Super Long Reach 10.2 m (33'6") boom
- SLR 7.85 m (25'9") stick

#### **TECHNOLOGY**

• Cat Grade Control Depth and Slope

#### **OPTIONAL EQUIPMENT – DEALER INSTALLED**

- Cold weather retrofit kit package
- Rain protector for front windshield
- Seat belt, retractable (76 mm/3" width)
- Ashtray for cup holder
- FOGS retrofit kit package
- Mesh for front guard retrofit kit package
- Mesh guard, lower half front
- · Side rubber bumper
- Security system (MSS)

For more complete information on Cat products, dealer services, and industry solutions, visit us on the web at www.cat.com

AEHQ7853 (ADSD-N, ANZ)

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