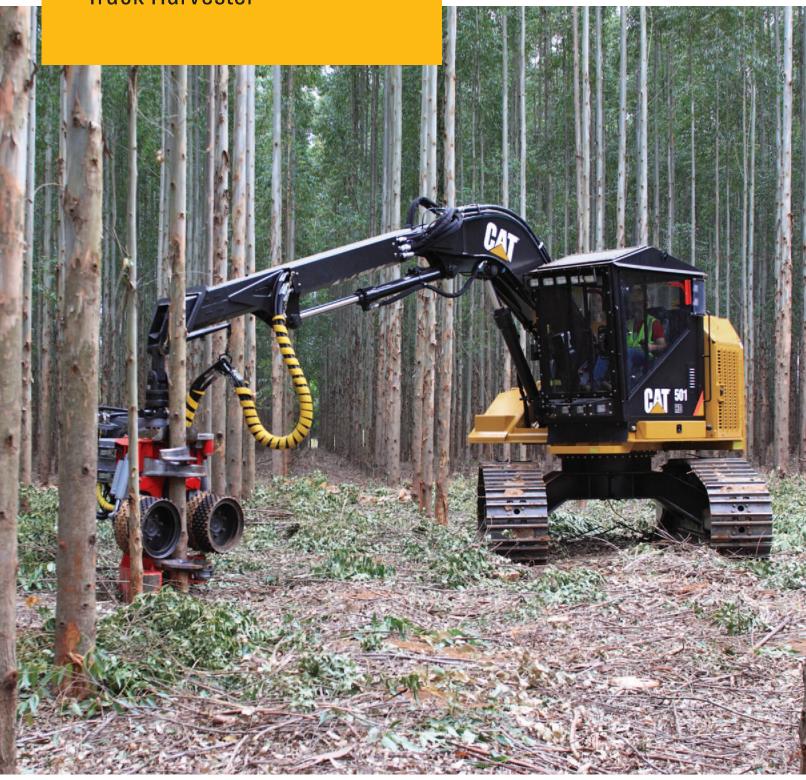
# **501HD**

CAT®

Track Harvester



Engine		
Engine Model	Cat® C6.6 AC	ERT™ Tier 3
Gross Power @ 1,800 rpm	122 kW	163 hp
Reach		
Fixed Linkage Boom Reach to Pin	6.05 m	19 ft 10 in
Telescopic Boom Reach to Pin	7.93 m	26 ft 0 in

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Operating Weight (without attachment)	18 000 kg	40,000 lb	
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#### **501HD Features**

#### **Power Train**

The Cat® C6.6 engine with ACERT™ Technology and an efficient cooling system provides exceptional power and fuel efficiency.

#### **Hydraulics**

The axial piston hydraulic pump delivers quiet efficiency, controllability and durability. The valve system incorporates fuel efficient load sensing pressure compensated technology.

#### **Operator Station**

Purpose built forestry cab with excellent visibility to the work area. Superb air flow for heating and cooling functions, refined instrumentation, and storage areas ensure a comfortable, uncluttered working environment.

#### **Undercarriage**

Forestry duty undercarriage provides high quality and durability along with optimal machine balance for extended reaches.

#### **Boom and Stick**

Optional boom sets provide versatility to mount various harvesting heads.





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Cat engines, load sensing hydraulics and factory installed attachments. The forward-mounted cab and rear engine placement give the operator excellent visibility over the entire harvest area. The unique front entry cab allows for easy entry and exit and the cab tilts for servicing. The telescoping boom's V-shaped bottom extends the life of the wear pads and minimizes side-to-side movement as the boom telescopes in and out.



### **Power Train**

**Exceptional Power and Fuel Efficiency** 

#### Cat C6.6 Engine

The Cat C6.6 engine with ACERT<sup>TM</sup> Technology gives exceptional power and fuel efficiency, while meeting Tier 3, Stage IIIA emission requirements. This engine includes electronic governing, cold mode start strategy, automatic altitude compensation, electronic diagnostics and fault monitoring.

#### **Exceptional Cooling Capability**

A side by side antifreeze, hydraulic, and charge air cooling package allows efficient heat rejection. The cooling package is located away from the harvesting front where less debris and dust exposure minimizes cleaning requirements.

#### **Cold Climate Capability**

A thermal bypass in the hydraulic cooler line allows for quicker cold weather warm up of components by diverting oil back to the tank until the temperature of the oil requires cooling. An optional cold weather starting aid heats engine antifreeze and circulates it through the engine, hydraulic tank, and cab for easier start ups.

#### **Large Fuel Carrying Capacity**

The 378 L (100 gal) fuel capacity allows extended operating shifts and includes a lockable compartment lid for security.





## **Hydraulics**

Continuous, Reliable and Responsive Control

#### Hydraulic Pump is Powerful, Responsive, Quiet

Designed for continuous, efficient and reliable operation, the harvester's axial piston hydraulic pump meets stringent requirements for noise, efficiency, controllability and durability.

#### **Valves are Load Sensing, Pressure Compensated**

The valve system has proven reliability in forestry applications with its fuel efficient load sensing pressure compensated technology. Each section is designed specifically for the flow and pressure of the function, therefore optimizing machine functionality and fuel efficiency. Ramped and proportional carrier functions save mechanical wear and tear on structures. Hydraulic valve configurations are available for operating either fixed or dangle style harvesting heads.

#### **Automated control system**

The IQAN computer based control system provides precise control of machine functions through fully proportional hydraulic valves.

#### **Electric Hydraulic Oil Fill Pump**

The hydraulic oil site gauge provides easy visibility to know when hydraulic oil needs to be added. An easy accessible service hose allows hydraulic oil to be pumped through the hydraulic filtering system and into the tank. This reduces maintenance time and helps to maintain oil cleanliness requirements.

## **Operator Station**

### Comfort and Convenience to Keep People Productive

#### **Safe Front Entry System**

The unique front entry cab allows for easy and safe access onto the track frame. Foot pedals are attached to the door to swing out of the way and are deactivated when the door is open. The reverse slope front window keeps snow and debris from falling onto the window. Accumulated moisture can be removed with the front window wiper/washer.

#### **Unobstructed Visibility**

The engineered cab forward and rear engine design gives exceptional operator visibility, including to the boom side of the cab, so that potential trees to be harvested can be seen without swinging the cab for required visibility.

#### **IQAN-MD3** control system

The carrier control system provides full function graphics display for easy monitoring of machine parameters. Operators can enter individual response preferences to customize the joystick controls.

#### **Heated Air Suspension Seat**

The heated air suspension seat features lumbar support and neck rests that provide optimum comfort. Armrests are adjustable in all directions and angles for full arm support, a reinforced seat structure designed for track machines absorbs added shock loads and optional four-way seat isolator provides additional vibration dampening.

#### **Channeled Air Flow System**

A 40,000 BTU air conditioning and heater system includes channeled air flow to louvered vents for full coverage of the operator and defrosting/defogging of windows. An automatic control system maintains consistent temperature for a constant comfort level.

#### **Molded Consoles and Headliner**

The molded consoles and headliner incorporated storage compartments and trays eliminate cab clutter. Two 12-volt power points provide flexibility in mounting additional electric and electronic equipment.

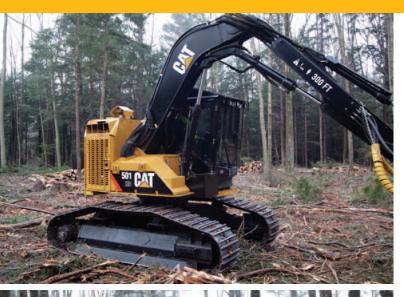






# **Structures and Undercarriage**

**Built to Work in Rugged Environments** 





#### Strong X Body Design

The full length of the track frames are tied to the car body for strength and durability when maneuvering amongst stumps and rocks. The high walker design provides excellent ground clearance.

#### Easy to Clean

The rounded upper surfaces of the track frames shed dirt and debris for easier cleaning and reduced wear.

#### **Integral Track Guards/Guides**

Full length track guards provide complete chain support on uneven ground for reduced wear.

#### **Final Drives**

High torque final drives provide the carrier with a 1.1 to 1 tractive effort to weight ratio for easy mobility in the woods while maintaining good speed to efficiently navigate from tree to tree.

#### Rollers

The 2 top rollers and 8 bottom rollers are identical for parts commonality.

#### **Engine Mounted Behind Boom**

The rear mounted engine provides effective counter balance for lift capabilities at full reach.

#### **Tanks Mounted in Counterweight**

Fuel and hydraulic tanks are incorporated into the rear counterweight for increased balance on a low tail swing carrier.

#### **Wide Boom Mounting Base**

The base of the boom has been widened to provide the strength required for side loads when pulling trees out of the standing forest.

#### **Heavy Duty Guarding**

The engine and hydraulic compartments are well protected from falling debris and have sloped surfaces for easy cleaning.

### **Boom and Stick**

### Made for High Stress and Long Service Life





#### **Fixed Linkage Boom**

The fixed linkage boom provides 7.1 m (23.3 ft) reach to the tree with a PF-48 fixed head.

#### **Telescopic Boom**

The telescopic boom for dangle heads provides 8.2 m (27 ft) reach to the tree. The 5 sided "V" bottom stick design provides increased strength for higher lift capacity and extended wear pad life for long serviceability.

#### **Steel Tube Lines**

Steel tube hydraulic lines provide extended life and dissipate heat. Cover plates on the stick booms protect pipes from damage.

## Versatility

Work Tool Options to Meet Your Needs

#### **Attachments**

From thinning to final cut harvesting, a selection of harvesting heads are available, including fixed and dangle styles.







# **Owning and Operating Costs**

**Proven Best Investment** 

#### **ACERT Technology, Fuel Economy**

Based on ongoing testing, the fuel economy of Cat engines with ACERT Technology is 3 to 5 percent better than current competing technologies. This fuel economy is directly related to the complete combustion of fuel due to the integration between the electronic control that monitors conditions, the air management system that controls air volume and the fuel injection system that delivers the amount of fuel as needed.

#### **Designed for Forest Applications**

The undercarriages are specifically designed for harvesting applications, providing the strength and durability that allows for a long service life.

Engine and hydraulic canopies are durable to withstand working in the woods, and their sloped designs allow for easy shedding of debris for simplified cleaning.

#### **Automatic Idle Down**

The harvester control system includes an automatic engine idle down feature to reduce fuel consumption during periods of inactivity.

## **Serviceability**

Easy to Maintain. Easy to Service.

#### **Rear Mounted Fuel and Hydraulic Tanks**

The fuel and hydraulic tanks are located within the counterweight, allowing the entire side of the machine to be opened to access the complete hydraulic system from pump to valves.

#### **Forward Tilting Cab**

The forward tilting cab allows easy access for under cab components and provides a platform for engine service.

#### **Easy Fluid Changes**

An electric refill pump to add oil into the hydraulic tank maintains system cleanliness by passing all oil through the filtering system.

#### **Boom Grease Lines**

Booms have grease lines extending from all pivot points down to the base of the main boom for on ground service.

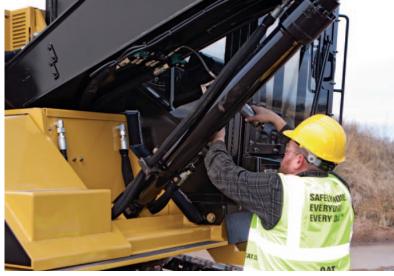
#### **Hinged Covers**

The covers over the engine and hydraulic components open for easy access, and feature sloping surfaces for easy cleaning.

#### **Debris Shedding Track Frames**

The upper surfaces of the track frames are sloped for easier cleaning of dirt and debris.





## **Customer Support**

Ready to Help. Anytime. Anywhere.



Caterpillar is known the world over for the quality of customer support from its dealer network – the industry's best. No matter where you are, the expertise of a Cat dealer is always nearby. Your local Cat dealer is your forestry consultant who can recommend the machines, work tools and services to maximize your operation and provide the support to keep you at top productivity.

- 24-hour parts availability, where and when you need them, to minimize expensive downtime.
- Customer Support Agreements to lower your operating costs.
- State-of-the-art diagnostic programs, such as S·O·S<sup>SM</sup> oil analysis, inspection services and trend reporting to help avoid unscheduled repairs.
- Financing programs for buying, renting or leasing Cat equipment.
- Cat insurance to cover equipment losses from theft, collision, flood, upset or overturn, fire, vandalism and more.
- Product Link to manage your equipment fleet through remote monitoring.

For more information on Cat products, dealer services and industry solutions, visit us at www.cat.com.

# Sustainability

**Reducing Environmental Impacts** 

#### **Structures**

Major structures and components are built to be rebuilt, reducing waste and replacement costs.

#### **ACERT™ Technology**

ACERT<sup>TM</sup> Technology reduces engine emissions at point of combustion with less moving parts for lower operating costs.

Power Train		
Engine Model	Cat® C6.6	ACERT <sup>TM</sup>
Gross Power @ 1,800 rpm	122 kW	163 hp
Rated Power @ 2,200 rpm	116.5 kW	156 hp
Torque – max	683 N·m	504 lbf-ft
Displacement	6.6 L	403 in <sup>3</sup>

Operating Weights		
Operating Weight without Head	18 000 kg	40,000 lb
Operating Weight with Attachment (est.)	20 411 kg	45,000 lb
Ground Pressure (standard pads)	49 kPa	7.11 psi

Operating Specifications		
Travel Speed – Low	1.8 km/h	1.1 mph
Travel Speed – High	3 km/h	1.9 mph
Maximum Tractive Effort	193 kN	43,400 lb-f
Swing Torque	41 200	30,388
	N·m	lbf-ft
Swing Speed	7 rpm	7 rpm

<b>Boom System</b>		
Fixed Linkage Reach – max	6.04 m	19.8 ft
Fixed Linkage Lift Capacity, Gross – max reach	3856 kg	8,500 lb
Telescopic Boom Reach – max	7.93 m	26 ft
Telescopic Boom Lift Capacity, Gross – max reach	2300 kg	5,071 lb
Reach with PF-48 Fixed Head on Fixed Linkage	7.1 m	23.3 ft
Reach with Dangle Head on Telescopic Boom	8.23 m	27 ft

Service Refill Capacities		
Fuel Tank	378 L	100 gal
Cooling System	23.6 L	6.25 gal
Engine Oil	15 L	4 gal
Hydraulic System	227 L	60 gal
Swing Drive	3.78 L	1 gal
Hydraulic Tank	228 L	60 gal

Hydraulic System		
Pump Size – Carrier and Implement	140 cm <sup>3</sup>	8.54 in <sup>3</sup>
Hydraulic Oil Flow @ 2,200 rpm	307 L/min	81 gal/min
Hydraulic System Pressure	344 bar	5,000 psi

Undercarriage		
Size/Pitch (D-5 size)	190 mm	7.5 in
Track Gauge	2235 mm	88 in
Track Length	3960 mm	156 in
Ground Clearance	660 mm	26 in
Final Drives	709BC	
Number of Rollers	2 upper, 8 l	lower

Standards	
FOPS/OPS/ROPS	Cab meets FOPS/OPS/ROPS requirements

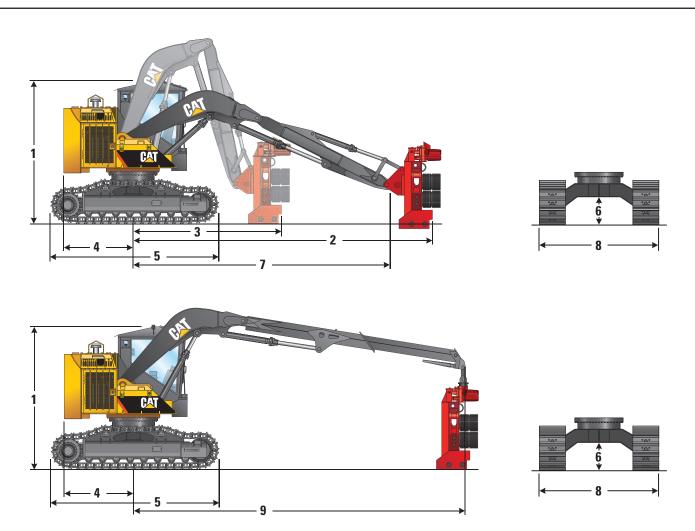
Shipping Dime			
Width	2840 mm	112 in	
Height	3454 mm	136 in	

<sup>\*</sup> with 610 mm (24 in) double grouser shoes

### **501HD Specifications**

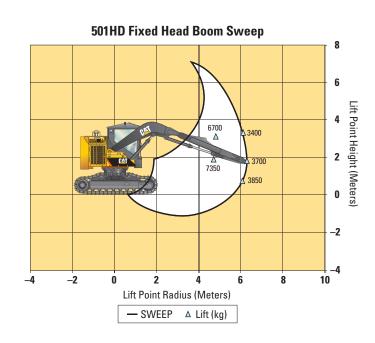
#### **Dimensions**

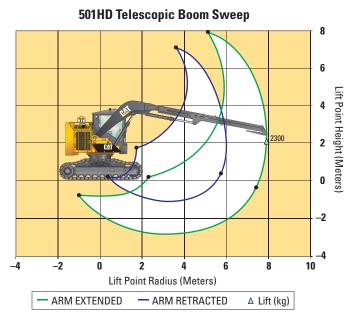
All dimensions are approximate.

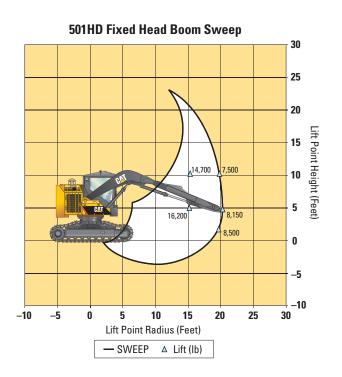


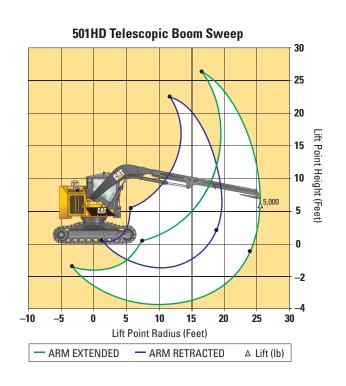
1 Height with Standard Pads	3429 mm	11 ft 3 in
2 Maximum Reach with Prentice PF-48 Processor	7087 mm	23 ft 3 in
3 Minimum Reach with Prentice PF-48 Processor	3658 mm	12 ft 0 in
4 Swing Center to Rear of Counterweight	1645 mm	64.75 in
5 Undercarriage Length	3962 mm	13 ft 0 in
6 Ground Clearance	660 mm	26 in
7 Reach to Stick Boom Pin with Standard Boom	6045 mm	19 ft 10 in
8 Width – with 610 mm (24 in) Pads	2845 mm	9 ft 4 in
<b>9</b> Reach to Stick Boom Pin with Telescopic Boom Extended	7930 mm	26 ft 0 in

#### **Working Ranges**









### **501HD Standard Equipment**

Standard equipment may vary. Consult your Cat dealer for details.

#### **ELECTRICAL**

12V system

Master disconnect

Circuit breaker protection

150 Amp alternator

Two 12V maintenance free batteries

Full lighting package – 12 cab mounted

halogen light fixtures

IQAN programmable control system

MD3 full color graphics display screen

#### OPERATOR ENVIRONMENT

Pressurized OPS-FOPS-ROPS cab

Dual joystick control

Reverse slope windshield

Skylight

Seat belt

Isolation mountings

Tinted 12.7 mm (1/2 in) polycarbonate

windows

Heated air suspension seat

40,000 BTU AC/Heater system with

auto temp control

Window defroster vents

Two 12V power points

Dome light

Radio ready –includes speakers and AM/FM antennae

Cup holder

Front entry door

Travel alarm

Electric cab tilt

Fire extinguisher mounting pad

3 escape routes

#### POWER TRAIN

Cat C6.6 ACERT<sup>TM</sup> engine meets Tier 3

emissions requirements

Infinitely variable travel speed

49° C (120° F) ambient temperature

cooling package

Removable debris screen

Swing out A/C condenser

378 L (100 gal) fuel tank

Fuel water separator

#### **HYDRAULICS**

140 cc (8.54 in<sup>3</sup>) variable displacement pump

Closed circuit load sensing valves

228 L (60 gal) hydraulic tank

Electric hydraulic oil fill pump

#### UNDERCARRIAGE

Fully guarded forestry duty high walker

undercarriage

8 lower rollers, 2 upper rollers

Rock guard – shoe supports

610 mm (24 in) DG grouser pads

with mud and snow relief

Relief sprockets

2 speed track motors

Automatic track brakes

Interchangeable upper and lower rollers

Heavy duty "D" tow rings

#### **BOOMS AND STICKS**

Fixed boom arrangement with 3 bar linkage Telescopic boom arrangement with "V"

bottom design

#### **ANTIFREEZE**

50% concentration extended life coolant

### **501HD Optional Equipment**

Optional equipment may vary. Consult your Cat dealer for details.

#### TRACK SYSTEMS

610 mm (24 in) SG grouser pads with mud and snow relief

760 mm (30 in) DG grouser pads with mud and snow relief

#### OTHER EQUIPMENT

AM/FM/CD/Satellite Radio receiver

Sun shades

Five above door HID work lights

Four way seat isolator

Cold weather engine coolant and hydraulic

tank warm up system

Harvesting heads

### Notes

#### **501HD Track Harvester**

For more complete information on Cat products, dealer services, and industry solutions, visit us on the web at **www.cat.com** 

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Materials and specifications are subject to change without notice. Featured machines in photos may include additional equipment. See your Cat dealer for available options.

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